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HASIL PENILAIAN SEJAWAT SEBIDANG ATAU PEER REVIEW
KARYA ILMIAH : PROSIDING**

Judul Karya Ilmiah : A Low Cost Anthropomorphic Prosthetic hand Using DC Micro Metal Gear motor
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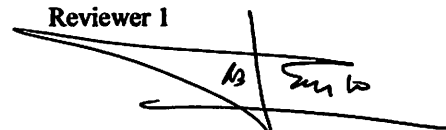
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3rd International Conference on Information Technology, Computer, and Electrical Engineering, ICITACEE 2016; Hom Hotel Semarang; Indonesia; 19 October 2016 through 21 October 2016; Category number CFP1689Z-PRT; Code 127215

A low cost anthropomorphic prosthetic hand using DC micro metal gear motor (Conference Paper)

Ariyanto, M., Munadi, Haryadi, G.D., Ismail, R., Pakpahan, J.A., Mustaqim, K.A.

Department of Mechanical Engineering, Diponegoro University, Semarang, Indonesia

Abstract

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This research focus on developing of low cost anthropomorphic prosthetic hand using DC micro metal gear motor. The DC metal gear motor is selected as actuator because it is easy to find, low cost, and light weight. The prosthetic hand is based on 3D printed material that enables it light weight, low cost, easy to manufacture and easy to maintain. The mechanism of the hand is based on the tendon spring mechanism. The prosthetic hand has five degree of freedom (DOF) and two joints in each finger. For performing the activities of daily living (ADLs), the hand is designed with seven grip patterns. Based on the experimental results in grasping test and writing test on the white board, the hand can be used as low cost prosthetic hand replacing the passive prosthetic hand that has been available on the market. © 2016 IEEE.

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Indexed keywords

Engineering controlled terms:

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Development of robotic hand integrated with SimMechanics 3D animation

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In developing of low cost anthropomorphic prosthetic hand using DC micro metal gear motor. The DC metal gear motor is used as actuator because it is easy to find, low cost, and light weight. The prosthetic hand is based on 3D printing technology which enables it light weight, low cost, easy to manufacture and easy to maintain. The mechanism of the hand is based on spring mechanism. The prosthetic hand has five degree of freedom (DOF) and two joints in each finger. For use in activities of daily living (ADLs), the hand is designed with seven grip patterns. Based on the experimental results in a usability test on the white board, the hand can be used as low cost prosthetic hand replacing the passive prosthetic hand as been available on the market.

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16 3rd Int. Conf. on Information Tech., Computer, and Electrical Engineering (ICITACEE), Oct 19-21st, 2016, Semarang, Ir

Low Cost Anthropomorphic Prosthetic Hand Using DC Micro Metal Gear motor

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This research focus on developing of low cost anthropomorphic prosthetic hand using DC micro metal gear motor. A metal gear motor is selected as actuator because of its low cost, low weight, and light weight. The prosthetic hand is made of 3D printed material that enables it light weight, low cost, and easy to manufacture and easy to maintain. The mechanism is based on the tendon spring mechanism. The hand has five degree of freedom (DOF) and two joints. It is designed for performing the activities of daily living and is designed with seven grip patterns. Based on the results of the grasping test and writing test on the hand, it can be used as low cost prosthetic hand as a passive prosthetic hand that has been available on the market.

Keywords: low cost; DC motor; prosthetic hand; anthropomorphic prosthetic hand

hardware memory in the microcontroller. The control algorithm is developed in this research using a potentiometer signal to drive several grip patterns of the hand.

Some open source hand is available today and to increase manufacturability. Open source hands based on 3D print are widely used. Adafruit's Hand Bionics and Dextrus [4] from Open Hand Project are the art prosthetic hands commercially available.

Other hands like Myo [5], Michelangelo [6], Bebionic [7], and others have great performance in ADLs especially in fine manipulation but they are still very expensive.

In this paper, the research goal is to develop an affordable five DOF robotic prosthetic hand.

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I. INTRODUCTION

Research of robotic hand has grown significantly with the development of robotic prosthetic hand from research hand to commercial hand. The available prosthetic hand in the market with great features is very expensive and make it only certain people can buy it. The aim of this research is to develop a low cost prosthetic hand using widely used mechatronics components. The hand should be easy to manufacture, and easy to maintain with the least component in the market. The prosthetic hand also should be able to perform activities of daily living (ADLs) such as grasping and hold an object.

Recent researches about prosthetic hand significantly focus on reducing the size, weight, and anthropomorphism. The prosthetic hand is used to replace the lost hand especially for amputation. In order to the prosthetic hand can be controlled by command from the remaining muscle of the hand, the prosthetic hand must read the muscle activities by using the most widely used sensor for reading the muscle activities, which is electromyography (EMG) sensor. Some researches use the pattern recognition method of the EMG signal to recognize the hand movement or gesture. One of common pattern recognition method in the EMG signal recognition is the Hidden Markov Model [1,2]. This method is difficult to implement in a low cost hand control system due to the limitation of

low cost DC metal gear motor incorporated in the grasping mechanism. The proposed mechanism of the prosthetic hand is designed to perform grasping task with various objects and perform activities of daily living (ADLs). Based on the reference [9], the most used grasping pattern is power grip followed by precision grip. The proposed prosthetic hand is designed with seven grip types for object grasping manipulation.

II. PROSTHETIC HAND DESIGN

In this paper, five degree of freedom prosthetic hand was proposed and designed using a DC motor. Each finger comprises of two joints. The Micro Metal Gear motor. As summarized in Table 1, the proposed prosthetic hand have five DOF at the wrist joint, the thumb has one DOF or two DOF. The five fingers have two DOF because it can do sufficient ADLs, reduce the complexity of mechanism design, and also reduce the manufacturing cost of prosthetic hands implement linkage and gear mechanism. The proposed prosthetic hand is shown in Fig. 1.

The distal interphalangeal (DIP) joint was fixed at a fixed angle at 20 degrees. Where the metacarpal joint (MCP) and proximal inter-phalangeal joint (PIP) rotated from 0 degree to 90 degrees. A torsion spring is placed in the middle of 1 mm shaft. The shaft is connected to the DC motor for each finger.

The tendon-spring mechanism is connected to the DC Motor Metal Gearmotor. For finger flexion or close

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The DC motor rotates and pulls down the finger. For finger extension or opening the finger, the DC motor rotates in the opposite direction and the spring-torsion will move the finger. The prosthetic hand is designed using SolidWorks Computer Aided Design (CAD) software. SolidWorks is utilized because of its ease to use and operate. The solid model of prosthetic hand is exported into SimMechanics model for 3D dynamic and kinematics analysis purposes. The 3D CAD model of the prosthetic hand cover can be seen in Fig. 1. In

The proposed prosthetic hand has the same size and shape as the natural human hand, all of mechatronics components are designed to fit into the hand. Five DC motor are placed on the palm. Arduino Nano microcontroller, PCB, and battery are place in the back cover of the hand. The

Fig. 2. The Developed prosthetic hand.

ed on the socket or out of the hand.

TABLE I. THE FINGER LENGTH OF PROS

Fingers	Distal Medial (mm)	Prox (m)
Thumb	61	4
Index	41	4
Middle	41	4
Ring	41	4
Little	34	3

The size of the prosthetic hand is 180 mm i in width, and 50 mm in thick. The ove prosthetic hand is 261 grams. The size, sha the prosthetic hand approach with the hur This is very lightweight prosthetic h user/transradial amputee used it as prosthetic manipulate object grasping task without f general characteristics comparison of Astol summarized in Table 2. Based on the Tabl available robotic hand varies from 261 gr to 7

alm, and hand design in SolidWorks.

l model is developed in SolidWorks, the model rinted using 3D printer. The hand is made from tic Acid) material. The material is selected due to roperty. The 3D hand model of this prosthetic ed by Ada Hand from Open Bionics. The 3D print n, back cover and the fingers are shown by Fig. 2. each finger is summarized in Table I. The length al in index, middle, and ring is designed with the The final assembly if proposed prosthetic hand, ttery are shown in Fig. 3.

Fig. 3. Complete hardware system of robotic prosthetic

GENERAL CHARACTERISTICS OF SOME PROSTHETIC HANDS

Mass (g)	Size (length x width x thickness, mm)	Numb. of Joint	DOF	Numb. Of Actuator	Motor Actuator Type	Joint couple method
261	180 x 85 x 50	10	5	5	DC Motor	Tendon - spring
380	215x 178 x 58	10	5	5	Lead screw	Tendon
428	205 x 88 x 45	15	6	6	Tendon DC Motor	Tendon
-	-	11	6	6	worm gear Motor	Linkage
420	-	6	2	2	-	Cam design to all finger
495-539	198 x 90 x 50	11	6	5	Lead Screw Motor	Lingkage
495-539	190-200 x 84 -92 x 50	11	6	5	Lead Screw Motor	Lingkage
450-615	180-182 x 75 -80 x 3541	11	6	5	worm gear Motor	Tendon
460-465	180-182 x 75-80 x 35 -45	11	6	5	worm gear Motor	Tendon

Fig. 4. Five DC micro metal gearmotor GA12 N20 as a

TABLE III. DC MICRO METAL GEARMOTOR

Properties	
Working voltage	2
Current consumption with load	4
Current consumption with no load	
Maximum angular velocity	300 rpm

For the brain of the prosthetic hand, Arduino Nano is chosen because it is an open source and widely used computational software like MATLAB. It has 32 KB flash memory for saving the code of prosthetic hand. It also has 14 digital input pins which make it suitable for controlling finger actuator. Two 18650 Li-Ion batteries is employed as power source of the motors, RGB LED, Arduino Nano microcontroller. The batteries series. Each battery has voltage of 3.7 V and 2000mAh. Before the power from battery goes to micro controller, it passes to step down converter converting the voltage from input with 3-40V to 5V. The selected output voltage is 5 V.

Fig. 5. 18650 Li-Ion battery.

The total mass of the hand excluding the battery is 261. gr. The most weight of the prosthetic hand is 3D print material and the tendon spring-mechanism which can reach to 70 % of overall prosthetic

HARDWARE AND SOFTWARE SYSTEM

In this section, the hardware and software will be presented. The main hardware components in the hand are Arduino Nano microcontroller, using DC micro metal gear motor, DC motor driver, and motor driver. The control algorithm and software of the robotic prosthetic hand are developed in Simulink environment.

The selection of five DC micro metal gear motors is shown in Table II. The total mass of the motor is 45 gr. L293D Dual H-Bridge IC is used to control the direction of rotation and angular velocity. The general properties of this motor can be found in Table III. This motor is selected as an actuator for the prosthetic hand because it gives enough torque to drive the tendon spring mechanism. Furthermore, the motor consumes low energy when the motor is run.

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centage of the proposed prosthetic hand.

ation of prosthetic hand, the control algorithm n Simulink as can be seen in Fig. 7. The block is ito Arduino Nano using Simulink Support Arduino that can be freely downloaded on Website. The electromyography (EMG) or can be used as sensor input to the hand system. tput is red using Analog input Block. The digital to read the tactile switch state for selecting the atterns. The counter computation is used for oop of seven grip patterns. The motor rotation etermined by using digital output block and the l is controlled using PWM output block. The the AstoHand v.1 operation system is depicted in urrent grip pattern is indicated by the color of AstoHand v.1 can communicate with computer B. The communication is based on an 115200 it word, 1 stop bit, and no parity.

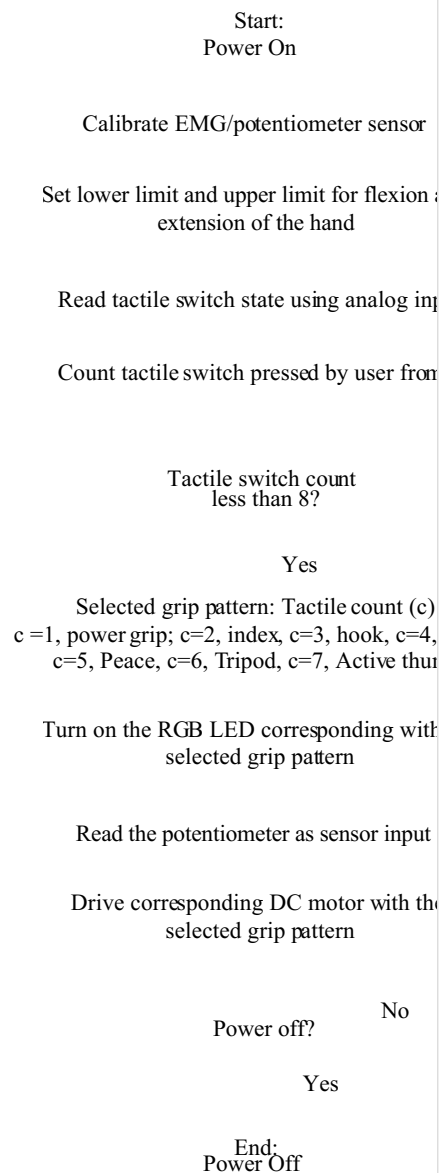


Fig. 8. AstoHand v.1 operation system.

Seven grip patterns as shown in Fig. 9 are s

it can perform activities of daily living grasping and hold various shape and size of next test, the proposed prosthetic hand is tested and hold six objects. Based on the experimental results shown in Fig. 10, the prosthetic hand can successfully grasp objects such as water in the bottle, water in screwdriver, TV Remote, and pliers. In the next test, the prosthetic hand is tested to take and grasp then write the words "Astro Hand v10" on the whiteboard. The experimental results show that the prosthetic hand can successfully write the words on the whiteboard as shown in Fig. 11. The performance of the prosthetic hand can be seen online at <https://www.youtube.com/watch?v=qg3Tugz>

Fig. 10. Block diagram of prosthetic hand control.

IV. EXPERIMENTS AND RESULTS

In the assembly process of prosthetic hand main parts, the hand is tested in grip pattern, grasping, and writing pattern test, the hand is tested to perform seven different grip patterns using potentiometer as signal input. Based on the experimental results shown in Fig. 9, the prosthetic hand can perform seven grip patterns. The seven grip patterns are power grip, index, hook, pinch, peace, tripod, and active thumb. The running current grip pattern is indicated with a glowing RGB LED on the back cover of the hand.

ACEE 2016 45

turn on to indicate the selected current grip pattern. In the experimental on gripping task, the prosthetic hand can stably grasp and hold six objects ranging in size and shape. Based on the experimental results, the hand can be used as a prosthetic hand replacing the passive prosthetic hand available on the market. For further development, the hand can be integrated with socket, and 3D Animation.

(a) (b) (c)

(d) (e) (f)

(g)

Fig. 9. Grip pattern of proposed prosthetic hand: (a) Power grip, (b) Index, (c) Pinch, (d) Peace, (e) Tripod, (f) Active thumb, (g) Active thumb.

(a)

(b)

(c)

(d)

(e)

(f)

objects grasping of robotic prosthetic hand: (a) Water in the cup, (b) Water in a cup, (c) Glue gun, (d) Screwdriver, (e) TV Remote, (f) TV Remote.

V. CONCLUSIONS

The proposed prosthetic hand has 261 grams in weight. The DC motors as actuator give the hand lightweight and low cost prosthetic hand. This hand can be used for transradial prosthesis because of its size which approach the human hand. The prosthetic hand has seven grip patterns that enable it to do activities of daily living (ADLs). The grip pattern can be selected by a tactile switch. The corresponding RGB LED will

Fig. 11. Sequence images of writing test.

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The proposed hand will be affordable and lightweight. The studies of myoelectric prosthetic hands based on 3D printing technology have been conducted by some universities such as Tact [10], Rehand [11], Smart Hand [12], Keio Hand [13], AstoHand [14, 15], UC Berkeley [16], and other prosthetic hands [16][17][18][19][20][21][22]. The mass of the hands on those researches is in the range of 100-300 grams. ...

The proposed hand is designed for 3D rapid prototyping using 3D print technology. In the design of the proposed myoelectric hand, the hand is based on the previous robotic hand model that uses tendon-spring mechanism, and AstoHand V1.0 [14], as well as AstoHand V2.0 [15]. This research developed a myoelectric hand named 'AstoHand V3.0'. ...

radial myoelectric hand using tendon-spring mechanism

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● Rifky Ismail · Joga Dharma Setiawan · Elga P Yuandi

prosthetic hand are aimed to get the prosthesis more lightweight, easy to maintenance, and low cost. Low cost prosthetic hands for transradial prosthesis have been studied and developed based on 3D print technology [1][2] [3] and they show the promising results in object manipulation task such as grasp and hold an object in different size

From kinematics results on RT and RF, it can be concluded that to increase the workspace of grasping, the joint angle θ must be large enough if the object that must be grasped is big and long. ...

supernumerary robotic fingers as an assistive device

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been designed with great performance for carrying out the daily activities, but the problem is the price is still high for the majority of Indonesian people. Ariyanto et al. [3], in 2016, investigated about the low cost of prosthetic hand. The target is to create a prosthetic hand that is affordable to Indonesian people. ...

Force and displacement on the index finger of the prosthetic hand due to hook position

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studies in the literature to increase the gripping ability of multi-finger robots. Machomad et al. were focus on anthropomorphic prosthetic hand, and they designed 14 Dof prosthetic hand via SimMechanics first . Asif was presented analytical modeling of hand via SimMechanics and PID controller response of five fingers. al. developed a robotic prosthetic hand capable of producing ten grip patterns and simulated hand pattern via study [43]. ...

Control for sEMG based prosthetic hand

● Tanyıldızı · ● Arif Gulden · Oguz Yakut

our proposed prosthetic hand named Asto Hand v2 has little difference in mechanical properties from the other models. Asto Hand v2 is the extension development of the previous prosthetic hand with DC motors as actuators. Most prosthetic hands use DC motor as actuator to drive the fingers movement. ...

Control of Hand Augmented with 3D Virtual Hand for Transradial Prosthesis

le

● Rifky Ismail · Khusrul A Mustanin · Tito Sumarwoto

hand or foot. The research in the prosthetics hand is aimed to achieve the prosthetic more affordable, easy eliable [1][2] [3] [4]. Commonly, low cost prosthetic hands that have been studied in universities are used 3D ostheses that attached on the human foot, powered ankle-foot prosthesis has been successsfully developed by Γ [5][6]. ...

exoskeleton robotic fingers for patient with hand function disability

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January 2016

Nozomi HAYASAKA · Shun Yamaguchi · Akitoshi ITO

Our objective is to develop soft pressure sensors to control the electric arm prosthesis by measuring the movement of muscles for the control signals instead of EMG. In our previous research, we made refined sensors that has black inner sidewall white inner ceiling at the topside. By using this refined sensor, we succeeded match better controllability of the finger opening speed and finger ... [\[Show full abstract\]](#)

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Article

Design and analysis of a polymeric photo-thermal microactuator

September 2008 · Sensors and Actuators A Physical

● Caglar Elbuken · ● Lin Gui · ● Carolyn L Ren · [...] · Mir Behrad Khamesee

This paper presents the modeling, simulation and characterization of a photo-thermally actuated bent-beam microactuator. The microactuator consists of a single polymeric layer (SU-8) fabricated with conventional photolithography techniques. The principle of operation is based on the thermal expansion of the bent-beams that absorb the required heat by laser illumination. This provides an effective ... [\[Show full abstract\]](#)

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HyPro : A multi-DoF Hybrid Powered Transradial Robotic Prosthesis

November 2017 · Journal of Robotics

● Chathura Semasinghe · ● R. K. P. S. Ranaweera · ● Buddika Prasanna · [...] · ● Ruwan Chandra Gopura

This paper proposes a multi-DoF hybrid powered transradial robotic prosthesis, named HyPro. The HyPro consists two prosthetic units: hand and wrist, that can achieve five grasping patterns such as power grasp, tip grasp, lateral grasp, hook grasp and index point. It is an underactuated device with 15 degrees of freedom. A hybrid powering concept is proposed and implemented on hand-unit of HyPro ... [\[Show full abstract\]](#)

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Design and Fabrication of a Three-Finger Prosthetic Hand using SMA muscle wires

March 2015 · Proceedings of SPIE - The International Society for Optical Engineering

● Filomena Simone · ● Alexander York · Stefan Seelecke

Bio-inspired hand-like gripper systems based on shape memory alloy (SMA) wire actuation have the potential to enable a number of useful applications in, e.g., the biomedical field or industrial assembly systems. The inherent high energy density makes SMA solutions a natural choice for systems with lightweight, low noise and high force requirements, such as hand prostheses or robotic systems in a ... [\[Show full abstract\]](#)

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