

LAMPIRAN

Lampiran 1. Perhitungan

1.1 Perhitungan Densitas

$$\text{RUMUS, } \rho = \frac{\text{massa piknometer isi} - \text{massa piknometer kosong}}{\text{volume piknometer}}$$

Percobaan Variable I

Tabel 13. Hasil Densitas Filtrat Variable I

Variable	Volume Piknometer (ml)	Piknometer kosong (gr)	Piknometer isi (gr)
Menit ke – 3	25	16,91	41,92
Menit ke – 6	25	16,91	41,52
Menit ke – 9	25	16,91	41,47
Menit ke – 12	25	16,91	41,42
Menit ke – 15	25	16,91	41,39

a. Menit ke-3

$$\rho = \frac{(41,92 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0004 \text{ gr/ml}$$

b. Menit ke-6

$$\rho = \frac{(41,52 - 16,91) \text{ gr}}{25 \text{ ml}} = 0,9844 \text{ gr/ml}$$

c. Menit ke-9

$$\rho = \frac{(41,47 - 16,91) \text{ gr}}{25 \text{ ml}} = 0,9824 \text{ gr/ml}$$

d. Menit ke-12

$$\rho = \frac{(41,42 - 16,91) \text{ gr}}{25 \text{ ml}} = 0,9804 \text{ gr/ml}$$

e. Menit ke-15

$$\rho = \frac{(41,39 - 16,91) \text{ gr}}{25 \text{ ml}} = 0,9792 \text{ gr/ml}$$

1) Percobaan Variable II

Tabel 14. Hasil Densitas Filtrat Variable II

Variable	Volume Piknometer (ml)	Piknometer kosong (gr)	Piknometer isi (gr)
Menit ke – 3	25	16,91	42,06
Menit ke – 6	25	16,91	42,02
Menit ke – 9	25	16,91	42,00
Menit ke – 12	25	16,91	41,95
Menit ke – 15	25	16,91	41,92

a. Menit ke-3

$$\rho = \frac{(42,06 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0060 \text{ gr/ml}$$

b. Menit ke-6

$$\rho = \frac{(42,02 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0044 \text{ gr/ml}$$

c. Menit ke-9

$$\rho = \frac{(42,00 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0036 \text{ gr/ml}$$

Menit ke-12

$$\rho = \frac{(41,95 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0016 \text{ gr/ml}$$

Menit ke-15

$$\rho = \frac{(41,92 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0004 \text{ gr/ml}$$

2) Percobaan Variable III

Tabel 15. Hasil Densitas Filtrat Variable III

Variable	Volume Piknometer (ml)	Piknometer kosong (gr)	Piknometer isi (gr)
Menit ke - 3	25	16,91	42,15
Menit ke - 6	25	16,91	42,11
Menit ke - 9	25	16,91	42,06
Menit ke - 12	25	16,91	42,03
Menit ke - 15	25	16,91	42,00

a. Menit ke-3

$$\rho = \frac{(42,15 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0096 \text{ gr/ml}$$

b. Menit ke-6

$$\rho = \frac{(42,11 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0080 \text{ gr/ml}$$

c. Menit ke-9

$$\rho = \frac{(42,06 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0060 \text{ gr/ml}$$

d. Menit ke-12

$$\rho = \frac{(42,03 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0048 \text{ gr/ml}$$

e. Menit ke-15

$$\rho = \frac{(42,00 - 16,91) \text{ gr}}{25 \text{ ml}} = 1,0036 \text{ gr/ml}$$

1.2 Perhitungan Viskositas

$$\text{RUMUS, } \mu_x = \frac{t_x \times \rho_x}{t_0 \times \rho_0} \times \mu_0$$

1) Percobaan Variable I

Tabel 16. Hasil Viskositas Filtrat Variable I

Variable	μ_0 (Cp)	t_0 (detik)	ρ_0 (gr/ml)	t_x (detik)	ρ_x (gr/ml)
Menit ke – 3	1,004	1	1	1,6	1,0004
Menit ke – 6	1,004	1	1	1,5	0,9844
Menit ke – 9	1,004	1	1	1,4	0,9824
Menit ke – 12	1,004	1	1	1,3	0,9804
Menit ke – 15	1,004	1	1	1,2	0,9792

a. Menit ke-3

$$\mu_x = \frac{1,6 \times 1,0004}{1 \times 1} \times 1,004 = 1,6070 \text{ Cp}$$

b. Menit ke-6

$$\mu_x = \frac{1,5 \times 0,9844}{1 \times 1} \times 1,004 = 1,4825 \text{ Cp}$$

c. Menit ke-9

$$\mu_x = \frac{1,4 \times 0,9824}{1 \times 1} \times 1,004 = 1,3809 \text{ Cp}$$

d. Menit ke-12

$$\mu_x = \frac{1,3 \times 0,9804}{1 \times 1} \times 1,004 = 1,2796 \text{ Cp}$$

e. Menit ke-15

$$\mu_x = \frac{1,2 \times 0,9792}{1 \times 1} \times 1,004 = 1,1797 \text{ Cp}$$

2) Percobaan Variable II

Tabel 17. Hasil Viskositas Filtrat Variable II

Variable	μ_0 (Cp)	t_0 (detik)	ρ_0 (gr/ml)	t_x (detik)	ρ_x (gr/ml)
Menit ke – 3	1,004	1	1	1,8	1,0060
Menit ke – 6	1,004	1	1	1,7	1,0044

Menit ke – 9	1,004	1	1	1,6	1,0036
Menit ke – 12	1,004	1	1	1,5	1,0016
Menit ke – 15	1,004	1	1	1,4	1,0004

a. Menit ke-3

$$\mu_x = \frac{1,8 \times 1,0060}{1 \times 1} \times 1,004 = 1,8180 \text{ Cp}$$

b. Menit ke-6

$$\mu_x = \frac{1,7 \times 1,0044}{1 \times 1} \times 1,004 = 1,7143 \text{ Cp}$$

c. Menit ke-9

$$\mu_x = \frac{1,6 \times 1,0036}{1 \times 1} \times 1,004 = 1,6122 \text{ Cp}$$

d. Menit ke-12

$$\mu_x = \frac{1,5 \times 1,0016}{1 \times 1} \times 1,004 = 1,5084 \text{ Cp}$$

e. Menit ke-15

$$\mu_x = \frac{1,4 \times 1,0004}{1 \times 1} \times 1,004 = 1,4061 \text{ Cp}$$

3) Percobaan Variable III

Tabel 18. Hasil Viskositas Filtrat Variable III

Variable	μ_0 (Cp)	t_0 (detik)	ρ_0 (gr/ml)	t_x (detik)	ρ_x (gr/ml)
Menit ke – 3	1,004	1	1	1,9	1,0096
Menit ke – 6	1,004	1	1	1,8	1,0080
Menit ke – 9	1,004	1	1	1,7	1,0060
Menit ke – 12	1,004	1	1	1,6	1,0048
Menit ke – 15	1,004	1	1	1,5	1,0036

a. Menit ke-3

$$\mu_x = \frac{1,9 \times 1,0096}{1 \times 1} \times 1,004 = 1,9259 \text{ Cp}$$

b. Menit ke-6

$$\mu_x = \frac{1,8 \times 1,0080}{1 \times 1} \times 1,004 = 1,8259 \text{ Cp}$$

c. Menit ke-9

$$\mu_x = \frac{1,7 \times 01,0060}{1 \times 1} \times 1,004 = 1,7170 \text{ Cp}$$

d. Menit ke-12

$$\mu_x = \frac{1,6 \times 1,0048}{1 \times 1} \times 1,004 = 1,6141 \text{ Cp}$$

e. Menit ke-15

$$\mu_x = \frac{1,6 \times 1,0036}{1 \times 1} \times 1,004 = 1,5114 \text{ Cp}$$

1.3 Perhitungan Kadar Air

$$\text{Kadar Air} = \frac{C - B}{A} \times 100$$

A= Berat cuplikan bahan

B= Berat wadah + cuplikan bahan setelah dikeringkan

C= Berat wadah + cuplikan bahan sebelum dikeringkan

1) Percobaan Variable I

Tabel 19. Hasil Cake Variable I

Plate	Berat Cake awal (A) (gr)	Berat wadah + cake sebelum dioven (C) (gr)	Berat wadah + cake setelah dioven (B) (gr)
1	430,60	621,16	457,01
2	600,35	791,57	589,72
3	790,20	981,55	726,67

a. Plate ke-1

$$\text{Kadar air} = \frac{621,16 - 457,01}{430,60} \times 100 = 38,12$$

b. Plate ke-2

$$\text{Kadar air} = \frac{791,57 - 589,72}{600,35} \times 100 = 33,02$$

c. Plate ke-3

$$\text{Kadar air} = \frac{981,55 - 726,67}{790,20} \times 100 = 32,25$$

2) Percobaan Variable II

Tabel 20. Hasil Cake Variable II

Plate	Berat Cake awal (A) (gr)	Berat wadah + cake sebelum dioven (C) (gr)	Berat wadah + cake setelah dioven (B) (gr)
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1	900,45	1091,01	693,81
2	1150,30	1341,52	841,32
3	1400,70	1592,05	1011,85

a. Plate ke-1

$$\text{Kadar air} = \frac{1091,01 - 693,81}{900,45} \times 100 = 44,11$$

b. Plate ke-2

$$\text{Kadar air} = \frac{1341,52 - 841,32}{1150,30} \times 100 = 43,48$$

c. Plate ke-3

$$\text{Kadar air} = \frac{1592,05 - 1011,85}{1400,70} \times 100 = 41,42$$

3) Percobaan Variable III

Tabel 21. Hasil Cake Variable III

Plate	Berat Cake awal (A) (gr)	Berat wadah + cake sebelum dioven (C) (gr)	Berat wadah + cake setelah dioven (B) (gr)
1	1150,75	1341,31	790,71
2	1480,15	1671,37	991,72
3	1700,30	1891,65	1142,15

a. Plate ke-1

$$\text{Kadar air} = \frac{1341,31 - 790,71}{1150,75} \times 100 = 47,84$$

b. Plate ke-2

$$\text{Kadar air} = \frac{1671,37 - 991,72}{1480,15} \times 100 = 45,91$$

c. Plate ke-3

$$\text{Kadar air} = \frac{1891,65 - 1142,15}{1700,30} \times 100 = 44,08$$

1.4 Perhitungan α

$$\text{RUMUS, } \alpha = \frac{K_p A^2 (-\Delta P)}{\mu C_s}$$

1) Percobaan Variable I

Tabel 22. Hasil α Variable I

Variable	K_p	A	ΔP	μ	C_s
		(m ²)	(N/m ²)	(N.s/m ²)	

	$\left(\frac{s}{m}\right)^6$			$\left(\frac{m}{kg}\right)^3$	
Menit ke – 3	59376	0,00229	196133	0,001607	250
Menit ke – 6	59376	0,00229	196133	0,0014825	250
Menit ke – 9	59376	0,00229	196133	0,0013809	250
Menit ke – 12	59376	0,00229	196133	0,0012796	250
Menit ke – 15	59376	0,00229	196133	0,0011797	250

a. Menit ke-3

$$\begin{aligned}
 & 0,00229m \\
 & 0,00229m \\
 & 196133 N/m \\
 & 0,001607 N \cdot s/m \\
 & (2) \times (250 \frac{m}{kg})^3 \\
 \alpha & \frac{(2) \times (2)}{(2)} \times \frac{(2)}{(2)} = 1,414 \times 10^5 m/kg \\
 & \left(59376 \frac{s}{m}\right)^6
 \end{aligned}$$

b. Menit ke-6

$$\begin{aligned}
 & 0,00229m \\
 & 0,00229m \\
 & 196133 N/m \\
 & 0,0014825 N \cdot s/m \\
 & (2) \times (250 \frac{m}{kg})^3 \\
 \alpha & \frac{(2) \times (2)}{(2)} \times \frac{(2)}{(2)} = 1,533 \times 10^5 m/kg \\
 & \left(59376 \frac{s}{m}\right)^6
 \end{aligned}$$

c. Menit ke-9

$$\begin{array}{l}
 0,00229 \text{ m} \\
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,0013809 \text{ N} \cdot \text{s/m} \\
 (\dot{\dot{2}}) \times (250 \frac{\text{m}}{\text{kg}} \text{ 3}) \\
 \alpha \quad \frac{x(\dot{\dot{2}}) \frac{\dot{\dot{2}}}{\dot{\dot{2}}}}{x(\dot{\dot{2}}) \dot{\dot{2}}} = 1,646 \times 10^5 \text{ m/kg} \\
 \left(59376 \frac{\text{s}}{\text{m}} \text{ 6} \right) \dot{\dot{2}} \\
 \dot{\dot{2}}
 \end{array}$$

d. Menit ke-12

$$\begin{array}{l}
 0,00229 \text{ m} \\
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,0012796 \text{ N} \cdot \text{s/m} \\
 (\dot{\dot{2}}) \times (250 \frac{\text{m}}{\text{kg}} \text{ 3}) \\
 \alpha \quad \frac{x(\dot{\dot{2}}) \frac{\dot{\dot{2}}}{\dot{\dot{2}}}}{x(\dot{\dot{2}}) \dot{\dot{2}}} = 1,776 \times 10^5 \text{ m/kg} \\
 \left(59376 \frac{\text{s}}{\text{m}} \text{ 6} \right) \dot{\dot{2}} \\
 \dot{\dot{2}}
 \end{array}$$

e. Menit ke-15

$$\begin{array}{l}
 0,00229 \text{ m} \\
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,0011797 \text{ N} \cdot \text{s/m} \\
 (\dot{\dot{2}}) \times (250 \frac{\text{m}}{\text{kg}} \text{ 3}) \\
 \alpha \quad \frac{x(\dot{\dot{2}}) \frac{\dot{\dot{2}}}{\dot{\dot{2}}}}{x(\dot{\dot{2}}) \dot{\dot{2}}} = 1,927 \times 10^5 \text{ m/kg} \\
 \left(59376 \frac{\text{s}}{\text{m}} \text{ 6} \right) \dot{\dot{2}} \\
 \dot{\dot{2}}
 \end{array}$$

2) Percobaan Variable II

$$\begin{aligned}
 & 0,00229 \text{ m} \\
 & 0,00229 \text{ m} \\
 & 196133 \text{ N/m} \\
 & 0,0016122 \text{ N} \cdot \text{s/m} \\
 & (\dot{\dot{2}}) \times (250 \frac{\text{m}}{\text{kg}} \dot{3}) \\
 \alpha & \frac{x(\dot{\dot{2}}) \frac{x(\dot{\dot{2}})}{\dot{\dot{2}}}}{x(\dot{\dot{2}}) \dot{\dot{2}}} = 1,097 \times 10^5 \text{ m/kg} \\
 & \left(46186 \frac{\text{s}}{\text{m}} \dot{6} \right) \dot{\dot{2}} \\
 & \dot{\dot{2}}
 \end{aligned}$$

d. Menit ke-12

$$\begin{aligned}
 & 0,00229 \text{ m} \\
 & 0,00229 \text{ m} \\
 & 196133 \text{ N/m} \\
 & 0,0015084 \text{ N} \cdot \text{s/m} \\
 & (\dot{\dot{2}}) \times (250 \frac{\text{m}}{\text{kg}} \dot{3}) \\
 \alpha & \frac{x(\dot{\dot{2}}) \frac{x(\dot{\dot{2}})}{\dot{\dot{2}}}}{x(\dot{\dot{2}}) \dot{\dot{2}}} = 1,172 \times 10^5 \text{ m/kg} \\
 & \left(46186 \frac{\text{s}}{\text{m}} \dot{6} \right) \dot{\dot{2}} \\
 & \dot{\dot{2}}
 \end{aligned}$$

e. Menit ke-15

$$\begin{aligned}
 & 0,00229 \text{ m} \\
 & 0,00229 \text{ m} \\
 & 196133 \text{ N/m} \\
 & 0,0014061 \text{ N} \cdot \text{s/m} \\
 & (\dot{\dot{2}}) \times (250 \frac{\text{m}}{\text{kg}} \dot{3}) \\
 \alpha & \frac{x(\dot{\dot{2}}) \frac{x(\dot{\dot{2}})}{\dot{\dot{2}}}}{x(\dot{\dot{2}}) \dot{\dot{2}}} = 1,257 \times 10^5 \text{ m/kg} \\
 & \left(46186 \frac{\text{s}}{\text{m}} \dot{6} \right) \dot{\dot{2}} \\
 & \dot{\dot{2}}
 \end{aligned}$$

3) Percobaan Variable III

Tabel 24. Hasil α Variable III

Variable	Kp ($\frac{s}{m}^6$)	A (m ²)	ΔP (N/m ²)	μ (N.s/m ²)	Cs ($\frac{m}{kg}^3$)
Menit ke – 3	40360	0,00229	196133	0,0019259	250
Menit ke – 6	40360	0,00229	196133	0,0018217	250
Menit ke – 9	40360	0,00229	196133	0,001717	250
Menit ke – 12	40360	0,00229	196133	0,0016141	250
Menit ke – 15	40360	0,00229	196133	0,0015114	250

a. Menit ke-3

$$\begin{aligned}
 & 0,00229 m \\
 & 0,00229 m \\
 & 196133 N/m \\
 & 0,0019259 N \cdot s/m \\
 & (0,00229) \times (250 \frac{m}{kg}^3) \\
 \alpha & \frac{(0,00229) \times (0,00229)}{(0,00229) \times (0,00229)} \times \frac{(196133)}{(0,0019259)} \times \left(40360 \frac{s}{m}^6\right) = 0,8023 \times 10^4 m/kg
 \end{aligned}$$

b. Menit ke-6

$$\begin{aligned}
 & 0,00229 m \\
 & 0,00229 m \\
 & 196133 N/m \\
 & 0,0018217 N \cdot s/m \\
 & (0,00229) \times (250 \frac{m}{kg}^3) \\
 \alpha & \frac{(0,00229) \times (0,00229)}{(0,00229) \times (0,00229)} \times \frac{(196133)}{(0,0018217)} \times \left(40360 \frac{s}{m}^6\right) = 8,482 \times 10^4 m/kg
 \end{aligned}$$

c. Menit ke-9

$$\begin{array}{l}
 0,00229\text{ m} \\
 0,00229\text{ m} \\
 196133\text{ N/m} \\
 0,001717\text{ N}\cdot\text{s/m} \\
 (\dots) \times (250 \frac{\text{m}}{\text{kg}}) \\
 \alpha \quad \frac{(\dots) \times (\dots)}{(\dots) \times (\dots)} = 8,999 \times 10^4 \text{ m/kg} \\
 \left(40360 \frac{\text{s}}{\text{m}} \right) \dots \\
 \dots
 \end{array}$$

d. Menit ke-12

$$\begin{array}{l}
 0,00229\text{ m} \\
 0,00229\text{ m} \\
 196133\text{ N/m} \\
 0,0016141\text{ N}\cdot\text{s/m} \\
 (\dots) \times (250 \frac{\text{m}}{\text{kg}}) \\
 \alpha \quad \frac{(\dots) \times (\dots)}{(\dots) \times (\dots)} = 9,572 \times 10^4 \text{ m/kg} \\
 \left(40360 \frac{\text{s}}{\text{m}} \right) \dots \\
 \dots
 \end{array}$$

e. Menit ke-15

$$\begin{array}{l}
 0,00229\text{ m} \\
 0,00229\text{ m} \\
 196133\text{ N/m} \\
 0,0015114\text{ N}\cdot\text{s/m} \\
 (\dots) \times (250 \frac{\text{m}}{\text{kg}}) \\
 \alpha \quad \frac{(\dots) \times (\dots)}{(\dots) \times (\dots)} = 1,022 \times 10^5 \text{ m/kg} \\
 \left(40360 \frac{\text{s}}{\text{m}} \right) \dots \\
 \dots
 \end{array}$$

1.5 Perhitungan Rm

1) Percobaan Variable I

Tabel 25. Hasil Rm Variable I

Variable	B	A	ΔP	μ
	$\left(\frac{s}{m}\right)^3$	(m^2)	(N/m^2)	$(N.s/m^2)$
Menit ke – 3	135524	0,00229	196133	0,001607
Menit ke – 6	135524	0,00229	196133	0,0014825
Menit ke – 9	135524	0,00229	196133	0,0013809
Menit ke – 12	135524	0,00229	196133	0,0012796
Menit ke – 15	135524	0,00229	196133	0,0011797

a. Menit ke-3

$$\alpha = \frac{0,00229 \text{ m} \cdot 196133 \text{ N/m} \cdot 0,001607 \text{ N.s/m}}{\left(135524 \frac{s}{m}\right)^3} = 36538164083 \text{ m}^{-1}$$

b. Menit ke-6

$$\alpha = \frac{0,00229 \text{ m} \cdot 196133 \text{ N/m} \cdot 0,0014825 \text{ N.s/m}}{\left(135524 \frac{s}{m}\right)^3} = 39606630476 \text{ m}^{-1}$$

c. Menit ke-9

$$\alpha = \frac{0,00229 \text{ m} \cdot 196133 \text{ N/m} \cdot 0,0013809 \text{ N.s/m}}{\left(135524 \frac{s}{m}\right)^3} = 42520696416 \text{ m}^{-1}$$

d. Menit ke-12

$$\alpha = \frac{0,00229 \text{ m} \cdot 196133 \text{ N/m} \cdot 0,0012796 \text{ N} \cdot \text{s/m}}{\left(135524 \frac{\text{s}}{\text{m}} \cdot 6\right)} = 45886862833 \text{ m}^{-1}$$

e. Menit ke-15

$$\alpha = \frac{0,00229 \text{ m} \cdot 196133 \text{ N/m} \cdot 0,0011797 \text{ N} \cdot \text{s/m}}{\left(135524 \frac{\text{s}}{\text{m}} \cdot 6\right)} = 49772679224 \text{ m}^{-1}$$

2) Percobaan Variable II

Tabel 26. Hasil Rm Variable II

Variable	B	A	ΔP	μ
	$\left(\frac{\text{s}}{\text{m}}\right)^3$	(m^2)	(N/m^2)	$(\text{N} \cdot \text{s/m}^2)$
Menit ke – 3	71845	0,00229	196133	0,001818
Menit ke – 6	71845	0,00229	196133	0,0017143
Menit ke – 9	71845	0,00229	196133	0,0016122
Menit ke – 12	71845	0,00229	196133	0,0015084
Menit ke – 15	71845	0,00229	196133	0,0014061

a. Menit ke-3

$$\begin{array}{l}
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,001818 \text{ N} \cdot \text{s/m} \\
 (\text{ii}) \\
 \alpha \quad x(\text{ii}) \frac{x(\text{ii})}{i} = 17121785713 \text{ m}^{-1} \\
 \left(71845 \frac{\text{s}}{\text{m}} 3 \right) i \\
 \text{ii}
 \end{array}$$

b. Menit ke-6

$$\begin{array}{l}
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,0017143 \text{ N} \cdot \text{s/m} \\
 (\text{ii}) \\
 \alpha \quad x(\text{ii}) \frac{x(\text{ii})}{i} = 18157502436 \text{ m}^{-1} \\
 \left(71845 \frac{\text{s}}{\text{m}} 3 \right) i \\
 \text{ii}
 \end{array}$$

c. Menit ke-9

$$\begin{array}{l}
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,0016122 \text{ N} \cdot \text{s/m} \\
 (\text{ii}) \\
 \alpha \quad x(\text{ii}) \frac{x(\text{ii})}{i} = 19307410015 \text{ m}^{-1} \\
 \left(71845 \frac{\text{s}}{\text{m}} 3 \right) i \\
 \text{ii}
 \end{array}$$

d. Menit ke-12

$$\begin{array}{l}
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,0015084 \text{ N} \cdot \text{s/m} \\
 (\text{ii}) \\
 \alpha \quad x(\text{ii}) \frac{x(\text{ii})}{i} = 20636042446 \text{ m}^{-1} \\
 \left(71845 \frac{\text{s}}{\text{m}} 3 \right) i \\
 \text{ii}
 \end{array}$$

e. Menit ke-15

$$\alpha = \frac{0,00229 \text{ m} \cdot 196133 \text{ N/m} \cdot 0,0014061 \text{ N} \cdot \text{s/m}}{\left(71845 \frac{\text{s}}{\text{m}}\right)^3} = 22137405893 \text{ m}^{-1}$$

3) Percobaan Variable III

Tabel 27. Hasil Rm Variable III

Variable	B	A	ΔP	μ
	$\left(\frac{\text{s}}{\text{m}}\right)^3$	(m^2)	(N/m^2)	$(\text{N} \cdot \text{s/m}^2)$
Menit ke – 3	42678	0,00229	196133	0,0019259
Menit ke – 6	42678	0,00229	196133	0,0018217
Menit ke – 9	42678	0,00229	196133	0,001717
Menit ke – 12	42678	0,00229	196133	0,0016141
Menit ke – 15	42678	0,00229	196133	0,0015114

a. Menit ke-3

$$\alpha = \frac{0,00229 \text{ m} \cdot 196133 \text{ N/m} \cdot 0,0019259 \text{ N} \cdot \text{s/m}}{\left(42678 \frac{\text{s}}{\text{m}}\right)^3} = 9601005379 \text{ m}^{-1}$$

b. Menit ke-6

$$\begin{array}{l}
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,0018217 \text{ N} \cdot \text{s/m} \\
 (\text{ii}) \\
 \alpha \quad x(\text{ii}) \frac{x(\text{ii})}{i} = 10150176352 \text{ m}^{-1} \\
 \left(42678 \frac{\text{s}}{\text{m}} 3 \right) i \\
 \text{ii}
 \end{array}$$

c. Menit ke-9

$$\begin{array}{l}
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,001717 \text{ N} \cdot \text{s/m} \\
 (\text{ii}) \\
 \alpha \quad x(\text{ii}) \frac{x(\text{ii})}{i} = 10769118381 \text{ m}^{-1} \\
 \left(42678 \frac{\text{s}}{\text{m}} 3 \right) i \\
 \text{ii}
 \end{array}$$

d. Menit ke-12



$$\begin{array}{l}
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,0016141 \text{ N} \cdot \text{s/m} \\
 (\text{ii}) \\
 \alpha \quad x(\text{ii}) \frac{x(\text{ii})}{i} = 11455657184 \text{ m}^{-1} \\
 \left(42678 \frac{\text{s}}{\text{m}} 3 \right) i \\
 \text{ii}
 \end{array}$$

e. Menit ke-15

$$\begin{array}{l}
 0,00229 \text{ m} \\
 196133 \text{ N/m} \\
 0,0015114 \text{ N} \cdot \text{s/m} \\
 (\text{ii}) \\
 \alpha \quad x(\text{ii}) \frac{x(\text{ii})}{i} = 12234071894 \text{ m}^{-1} \\
 \left(\frac{42678 \text{ s}}{\text{m}} 3 \right) i \\
 \text{ii}
 \end{array}$$

Lampiran 2. Hasil Foto Praktikum

No	Foto Hasil Praktikum	Keterangan
1.	 <p data-bbox="416 1196 796 1227">Gambar 18 . Limbah Onggok</p>	<p data-bbox="922 1003 1442 1077">Limbah ampas tepung tapioka (onggok) yang belum di filtrasi</p>
2.	 <p data-bbox="448 1520 767 1552">Gambar 19. Hasil Filtrat</p>	<p data-bbox="938 1346 1426 1420">Filtrat hasil dari filtrasi limbah ampas tepung tapioka (onggok)</p>
3.	 <p data-bbox="405 1834 807 1868">Gambar 20 . Hasil Cake Basah</p>	<p data-bbox="943 1671 1422 1778">Cake hasil dari filtrasi limbah ampas tepung tapioka (onggok) yang belum melalui proses pengeringan (diovèn)</p>

4.	 <p data-bbox="405 490 807 521">Gambar 21. Hasil Cake Kering</p>	<p data-bbox="946 271 1422 378">Cake hasil dari filtrasi limbah ampas tepung tapioka (onggok) yang sudah melalui proses pengeringan (dioven)</p>
5.	 <p data-bbox="448 826 764 855">Gambar 22. Alat Filtrasi</p>	<p data-bbox="951 636 1414 712">Proses filtrasi dengan alat <i>plate and frame filter press</i></p>