# Role of Number of Imprinted cavity on The Selectivity of the Imprinted Polymer

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## Role of Number of Imprinted Cavity on the Selectivity of the Imprinted Polymer

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Research on the effect of the number of imprinted cavities on the mechanisms of the selectivity of the imprinted polymer method was conducted. These imprinted materials studied were based on eugenol as a functional monomer while PEG DE (Polyethylene Glycol Diglycidyld Ether) and EDMA (Ethylene Glycol Dimethacrylate) used as cross linker. The first step of synthesis *o*rmaterial was by interacting the ion template Fe(III) on polyeugenol and polyeugenoxi acetate. The next step was locking the complex with cross linker PEGDE (polyeugenol) or EGDMA (polyeugenol and polyeugenoxi acetate). The next step was locking the complex with cross linker PEGDE (polyeugenol) or EGDMA (polyeugenol and polyeugenoxi acetate). The macropolymer rormed ware then eliminated its Fe(III) using an acid to formed lonic Imprinted Polymer (IIP). The IIP formed was then analyzed by SEM EDX b determine concentration  $\alpha$ -Fe (III) in the polymer. The results obtained  $\alpha$ -so the fe(III) remaining in the polymer. The smaller the number of Fe (III) remaining in polymer, *u* can be expected that many imprinted cavity was formed. The more Imprinted cavity formed, it can be obtained the higher degree  $\alpha$ -selectivity  $\alpha$ -adsorption.

Keywords: Imprinted Polymer, Eugenol, Selective Adsorption, Imprinted Cavity.

#### 1. INTRODUCTION

Molecular imprinting is the latest technology, in which the materials synthesised containing areas (sites) receptor is very specific tothetarget compound. The application of MIP covers the development of sensors, membranes, polymer production adsorbent with special functions such as matrix release of the drug/drug release (matrix drug), separation of materials, biosensors, catalysts with specificity high, 'stable, robust and resistant to range pH, solvent and temperature, in addition to the synthesis of supis also relatively inexpensive and easy.<sup>27</sup>

Development of cheap adsorbent are high adsorption capacity is a major goal of many studies. One interesting study is the use of biomaterials as adsorbent for metal ions and compounds. Biomaterials is very important because it is cheap and biodegradable, including waste taken fromcom husk, bran, bagasse, lign in or from other sources), microbial biomass, chitosan,<sup>4</sup> and eugenol.

Indonesia with abundant natural resources, rich with natural ingredient compounds are not fully utilized. As a major essential oil-producing countries in the world, one of which is the clove leaf oil, Indonesia meet almost half of the world's needs clove oil in the early eighties. 'Eugenol clove oil contains about 80-90% by weight<sup>®</sup> Eugenol can be used as a starting material for the synthesis of a compound because of three functional

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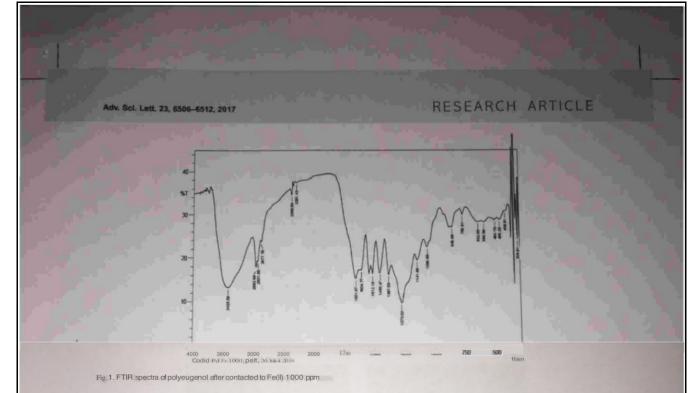
groups attached toit, namely ally! group, hydroxyl and methoxy. Eugenol derivatives have been shown to be used for the carrier liquid membrane with a selectivity that can be adjusted depending of functional groups are included.-10

In addition eugenol with its three functional groups also has potential as a functional monomer for two selective adsorption processes such as Molecularly Imprinted Polymers (MIP). Polyeugenol was used as functional polymers with Polyethylene Glycol Diglycidyl Ether (PEGDE) for the synthesis of MIP Fe (IIP Fe), 'MIP phenol and MIP vanillin' and MIP Glucose!' and also transport membranes as selective ion FeIMT Selectivity IIP (Ionic Imprinted Polymer) Fe was proven to adsorb Fe (UI) > Pb(D) > Cr(III) >> Cd(II). MIP phenol was proven that adsorbed more phenol than the vanillin that bas structure similarly with phenol. Likewise, MIP Glucose is able to adsorb more glucose than fructose, a compound with the same molecular weight and only distinguished by functional groups only.

Adsorption mechanism is usually determined indirectly from the results of adsorption isotherms, desorption sequential and IR data. From the adsorption isotherms data and IR malysis we can assume that both UP Fe and MIP phenol's selectivity because joint working mechanism between physical and chemical adsorption. But no research done to find out what the role of number of imprinted cavity towards selectivity of imprinted adsorption. This

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study has aimed to determine the role of number of imprinted cavity towards selectivity of imprinted adsorption.

#### 2. EXPERIMENTAL 12 TAILS

Materials. The materials were purchased from SIGMA-Aldrich, Eugenol, BF,-diethylether while other reagents were purchased from E Merck, Germany, NaOH, chloroacetic acid, standard solution 1000 2 m CrCl., PbCI., CdCl., Chloroform, Methanol, Diethylether and demineralized water were purchased from Bratacher:

Instrumentation. The instruments used to characterization of polymer in this study were FTIR Spectrophotometer (Shimadzu 820 1PC), analytical balance (Mettler Tolendo AB54-S), Atomic Absorption Spectrophotometer (Perkin Elmer), pH meter (HACH E C20), SEM EDX (JSM 6380 LA).

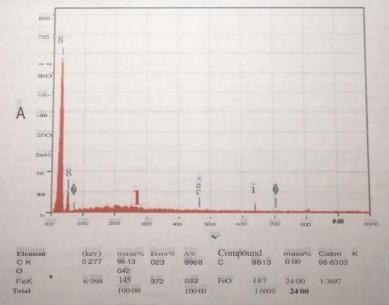


Fig.2. EDX spectra of polyeugenol after contacted to Fe(III) 1000 ppm and crosslink by PEGDE.

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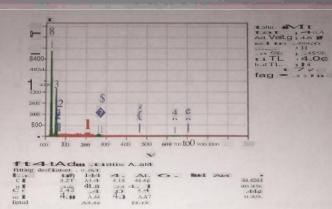


Fig 3. EDX spectra of IP Fe6.

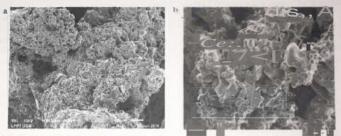


Fig. 4. SEM images of (a) Polyeugenol-Fe-PEGDE and (b) IIP Metal in adsorption

#### 2.1. Polymer Synthesis 21.1. Synthesis Polyeugenol

Eugenol(5.8 g) was put in a 3-neck flask, then 0.25 mL of borontrifluoride diethylether, BF,O(C,H,) was added as catalyst. The addition was done 4 times every hour while stirring with magnetic stirrer at room temperature. The occurrence of a reaction can be characterized by the color change of the solution into red. After the last addition of the catalyst, the polymerization was allowed to continue up to 12-16 h, after which I mL of methanol was added to stop the reaction. The gel produced was dissolved in 100 mL chloroform and put into a separating funnel and then washed repeatedly with distilled water until neutral. The organic layer was transferred into a 50 mL erlenmeyer flask and added with 5 g anhydrous Na,SO,. The liquid was separated by decantation, Afterwards, the solvent was evaporated in rotary evaporator at 40 -c. The residue obtained was further dried in the desiccator, and was subsequently weighed and characterized using FT-IR.

#### 2.1.2. Synthesis Poly Eugenoxi Acetate

A total of 5 g of polyeugenol was added to the boiling flask size of 100 ml, and then added a solution of 17.5 mL NaOH 339% (33 g NaOH in 100 mL). Subsequently the mixture was stirred fm- approximately fm- 30 minutes, and added 12.5 mL of a 50%

solution of chloroacetic acid (50 g in 100 mL water) slowly with a pipette and strred constantly. The mixture was heated in a water bath with a temperature of 80-90 C. Heating was carried out for 2 hours, then cooled and acidified with 6 M HCI until pH reached 1. Step further was extracted with diethylether for 3 times, each 50 mL. Ether extracts were combined and extracted with sodium bicarbonate 5% w/v for 3 times each 30 mL, and then the water layer was acidified with 6 M HCI to pH = 1. The subsequent steps were filtered, dried and weighted. The results were analyzed by FTIR.

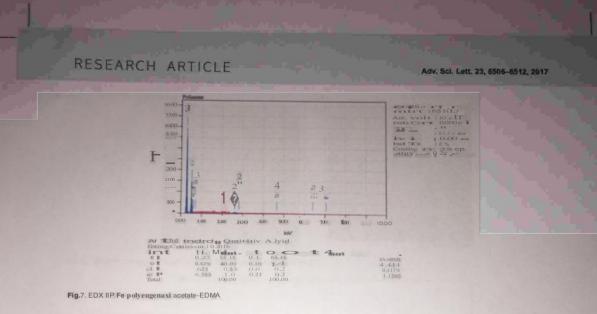
#### 2.1.3. Synthesis of IIP-Fe-PEGDE

Polyeugenol (0, 2z) was stirred at constant speed in 1000 ppm Fe(III) for 24 h. The product was filtered with a filter paper and subsequently air dried at room temperature. Polyeugenol-Fe([II)

Table 1. Selectivity IP Fe, qPEGDE.

	Selectivity	
Sample	IIP	NIP
Fe-Pb	0	1,34
Fe-Cd	0	0,82
Fe-Cr	0	0,76

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#### 3. RESULTS A 2 DISCUSSION 3.1. Synthesis of IIP-Fe

The synthesis of [IP-Fe comprises of the steps after synthesis polyeugenol. The first step was uploading Fe(III) into polyeugenol followed by crosslinking using PEGDE (stage 2) and the release of Fe(III) using acid (step 3)." Polyeugenol synthesized was contacted with 1000 ppm Fe (III). The results are analyzed using FTIR. From FTIR spectrum (Fig. 1), it can be seen that spectrum of the bond to the observed at 1038 cm<sup>3</sup>. The next step to synthesis [IP was crosslink by a cross linker (PEGDE) with 1: 1 in comparison in mol. The final step was toknow Fe(III) remained.

EDX analysis is used to determine the composition of polyeugenol-Fe-PEGDE and IIP especially content of Fe. Results of analysis of EDX analysis shows that the Fe content in the polyeugenol-Fe-PEGDE resin was 1.48% (Fig. 2), and reduced to 0.68% after treated with 0.5 M HCI (Fig. 3).

Analysis of SEM towards both polymer indicate that IIP has size cavity bigger than polyeugenol-Fe-PEGDE (Fig. 4). In can be happened because acid that releases Fe(III). To determine the selectivity of the adsorbent IIP, then performed a series of experiments used to adsorb Fe in binary solution contain Fe, Pb,Cd

Table L. Selectivity IP Fe, 4, PEGDE at 10 ppm binary solution in each.

Adsorbent	Robyugenol-EDMA			Polyveugenoxi acetate-EDMA		
	Fe/Cd	Fe/Pb	Fe/Cr	Fe/Cd	Fe/Pb	Fe/Cr
IP	0	0	0	0	0.93	0.35
NIP	0	0.21	0.05	0	1.64	0.75

Table III. Selectivity IP Fe,4,PEGDE at 10 ppm binary solution in each.

Adsorbent	2 Selectivity			
	Fe(III)/Cd(II)	Fe(III)/Cr(III)	Fe(III)/Pb(II)	
IP	23.1	5.8	0.8	
NIP	8.6	3.5	0.5	

and Cr).0.05 g of UP was contacted to the solution with an each concentration of 10 ppm. The result can be seen from Table 1. Table I show *that* selectivity. NIP was better than IIP. This

occurred because the content of Fe in polymer was still high and give contra productive.

#### 3.2. Synthesis of Polyeugenoxy Acetate

Polieugenoksi acetate synthesis was carried out with the addition of NaOH and chloroacetic acid. Through a hydroxyl group, polyeugenol react with bases to form salts polyeugenolat. Proton in OH is easily separated because of the anion stabilized by the resonance of the benzene ring, NaOH is added created in order to produce excess salt as possible. Polyeugenol at sodium salt formed is reacted with chloroacetic acid to form acetic acid polieugenoksi.

Polyeugenoxi acetate which has been formed are purified by extraction using diethylether to remove impurities that are polar and extraction with NaHCO, to remove impurities that are nonpolar. Polieugenoksi acetic acid synthesized shaped colored precipitate blackish brown of 5 grams polyeugenol polieugenoksi obtained 4.56 g of acetic acid (yield 91.29%).

#### 3.3. FTIR Analysis of the Synthesized Polieugenoxy Acetate

FTIR analysis results can be seen in Figure 5 in the FTIR spectra contained absorption bands 3448.72 cm' which indicate a hydroxyl group (O-H). Absorption bands in the range 3000-2800 cm' is a saturated carbon cluster (Csp'-H), an absorption band 1604 and 1512 cm' are aromatic group (C=C), an absorption band 1419 cm ' indicates a methylene group (CH\_-) and an absorption band in the absorption band 864 cmhdrates and an absorption band set of the set of

Table IV. Selectivity IIP Fe% PEGDE at 50 ppm binary solution in eac

Adsorbent	Selectivity			
	Fe(liyCr(Ii)	Fe(III)/Cd(II)	Fe(1iyPb(1)	
IIP	5,50	21x 10°	10,00	
NIP	1,50	116	12,70	

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Fig. 8. SEM IIP polyeugeno+-EDMA (a) and IP polyeugenoxi acetate-EDMA (b).

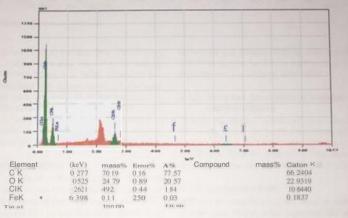


Fig.9. EDX IIP IP Fe +PEGDE.

that the substituted aromatic. Acid carbonyl group indicated by absorption at 1720 cm'.

Based on the absorption bands in FTIR spectra can be concluded that the compounds analyzed contained substituted aromatic nucleus, the OH group, methylene, aromatic, saturated carbon and carbonyl acid.

#### 3.4. Synthesis IIP Fe, ... EDMA

Pofyeugenof and polyeugenoxiacetic acid were crosslinked by ethylene glycol diglycidil ether with AIBN (2,2 azobis) as a initiator. Characterization polymerization of polyeugenol and polyeugeooxi acetate will be published in other articles. IIP Fe EDMA produced after polyeugenol-Fe,-EDMA was released by acid and measured Fe content in polymer using EDX.

 $A_8$  shown in both EDX (Figs. 6 and 7) Fe content in bulk polymer was still very high, more than 1%. It can be occurred because releasing by acid were not effective.

#### 3.4.1. Metal Ion Adsorption

To determine the selectivity of the adsorbent IIP, 0.05 g of UP we contacted to the solution with each concentration of 10 ppm. The result can be seen Table *m*. Table II shows that selectivity NIP was better than ITP. ft was occurred because the content Fe in polymer (UP) was still high (1.06% and 1.03%) and give contra productive.

#### 3.4.2. Analysis of SEM

SEM images of two EDMA polymers shows that no pores in that. As shown in Figure 8. While that, IIP Fe%, PEGDE was obtained by acidified poly-Fe-PEGDE using I M HNO,. The result was check Fe content using EDX (Fig. 9). Figure 9 showed that % mass Fe was just 0.11%.

Metal ion adsorption.

#### 4. CONCLUSION

This study shows that the amount of imprinted cavity determine selectivity. The amount of imprinted cavity can be showed by EDX measurements. When a content of remaining template Fe in polymer was high it can be produced a poor selective adsorption. And the otherwise, can be produced a rich selective. In conclusion the amount of imprinted cavity can determine selectivity.

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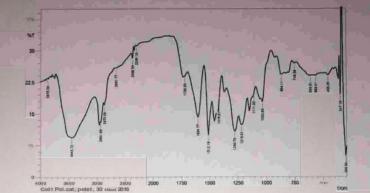


Fig. 5. FTIR spectra policugenoksi acetate compounds

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produced from this process (0.3 g) was then cross **1** ked using PEG DE as the cross linker with a mole ratio of I: I by heating important the result of the cross linker with a mole ratio of I: I by heating important at 80% ·C with 20 mL I M NaOH as catalyst. The product was then neutralized with aquademinaralised and dried at 115 C in an oven for 6 2 mass Fe in this polymer was measured by EDX. The 0.2 g resin produced was further treated with to mL of acid for several hours to release the Fe(III) ions and form the final product of IIP-Fc(III) adsorbent. In order to know how many % mass Fe in IIP was measured by SEM EDX.

### 2.1.4. Synthesis of IIP-Fe-EDMA

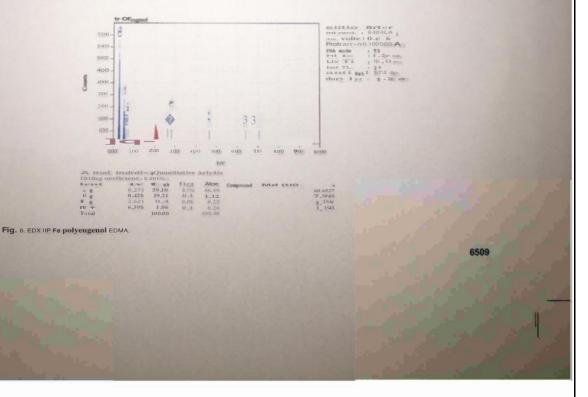
Polyeugenol (0.5 2) was stirred at constant speed in 1000 ppm Fe(III) for 24 h. The product was filtered with a filter paper and subsequently air dried at room temperature. Polyeugenol-Fe(III) produced from this process (0.3 g) was then cross linked using EDMA as the cross linker with 0.4 mL EDMA (5 mol), 1.67 mL chloroform and initiator AIBN as much as 0.48 mL and dried at 115 °C in an oven for 6 h. In order to know how many % mass Fein IIP was measured by SEM EDX.

#### 2.1.5. Metal ion Adsorption at Variation of Number of Imprinted Cavity

To study the effects of number of cavity imprinted on selectivity IIP-Fe(III), 0.05 g IIP-Fe(III), was contacted to to mL binary solution between Fe(III) and competitor ion with IO ppm in each. x is % mass Fe in IIP. After filtered the adsorbate was analysed by AAS below metal ion concentration left.

#### 2.1.6. Synthesis of NIP

NIP was synthesized using the same procedure as the UP, but without using Fe (III) at the beginning. NIP was synthesized and used in the adsorption experiments as control.



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