

1. Routine Function

```
function f = ConstructDisk (x),
R = [0.0 6.0 5.0 3.5 2.0 1.0]; %inches
L = [3 3 3 3 3 3]; %inches
N = 10000; %rpm
V = 1; %velocity, inch per sec
nu = 0.3; %poisson ratio (v)
rho = 0.284; %density
P(2)=0.0; %pressure at the outermost ring surface ,psi
P(6)=1001; %internal pressure at the bore, in this case P6=Pm
P(1)=0;
for n=1:5,
    B(1,n) = (2*(R(n)/R(n+1))^2)/((R(n)/R(n+1))^2-1);
end
%[A,B,C,D,K,Q,U] = basic_calc(R,L,N,V); %calculation of
A,B,C,D,K,Q,U using basic_calc function
for n=2:4,
    %An
    A(1,n) = (((3+nu)*rho*10^4)/4)*((R(n)/R(1,2))^2-
(R(n+2)/R(1,2))^2);
    %Bn
    %B(1,n) = (2*(R(n)/R(n+1))^2)/((R(n)/R(n+1))^2-1);
    %Cn
    C(1,n) = 2/((R(n+1)/R(n+2))^2-1);
    %Dn
    D(1,n) = (((1-nu)+(1+nu)*(R(n)/R(n+1))^2)/((R(n)/R(n+1))^2-
1))+((L(n)/L(n+1))*(((1+nu)+(1-
nu)*(R(n+1)/R(n+2))^2)/((R(n+1)/R(n+2))^2-1)));
    %Kn
    K(1,n) = A(1,n)/C(1,n);
    %Qn
    Q(1,n) = (B(1,n)/C(1,n))*(L(n-1))/L(n);
    %Un
    U(1,n) = D(1,n)/C(1,n);
end
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P3_g = (200-rand(1,2)*(200-100)); %initial guess for P3, 2 random
numbers between 100-200
for n=1:2,
    P4_g=K(2)*V^2-Q(2)*P(2)+U(2)*P3_g(1,:); %calculation for
P6
    P5_g=K(3)*V^2-Q(3)*P3_g(1,:)+U(3)*P4_g; %using initial
guess of P3
    P6_g=K(4)*V^2-Q(4)*P4_g+U(4)*P5_g; %to obtain linear
equation for interpolation
end
%interpolation, using actual value of P6 to obtain correct value
of P3
P(3) = (((P(6)-P6_g(1,1))*(P3_g(1,2)-P3_g(1,1)))/(P6_g(1,2)-
P6_g(1,1)))+P3_g(1,1);
%P(3) = interp1(P6_g,P3_g,P(6),'linear','extrap');
%calculation of pressure for each interface
P(4) = K(1,2)*V^2-Q(1,2)*P(2)+U(1,2)*P(3);
P(5) = K(1,3)*V^2-Q(1,3)*P(3)+U(1,3)*P(4);
P(6) = K(1,4)*V^2-Q(1,4)*P(4)+U(1,4)*P(5);
%P = [P1, P2, P3, P4, P5, P6],
%radial stress calculation for each interface
%[radial_stress]= radial_calc(P,L);
%disp('radial stress for each interface, sigma_r(1-5)');
%[radial_stress],
for n=2:5,
    %En
    E(1,n) = 1/((R(1,n)/R(1,n+1))^2-1);
    %Fn
    F(1,n) = (((((3+nu)*rho)*10^4)/4)*(R(1,n)/R(1,2))^2)+(((1-
nu)*rho*10^4)/4)*(R(1,n+1)/R(1,2))^2;
    %tangential stress (n)
    tangential_stress(1,n-1)=-
(B(1,n)*(L(1,n+1)/L(1,n))*P(1,n))+((E(1,n)+(B(1,n)/2)-
nu/2*(L(1,n)/L(1,n+1)))*P(1,n+1))+F(1,n)*V^2;
end
    %Radial stress (n)
for n=2:5,
    radial_stress(1,n-1) = -((1+(L(1,n)/L(1,n+1)))*P(1,n+1))/2;

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end
    %Objective_function to shear_stress (n)
for n=1:4,
    shear_stress(1,n)= (tangential_stress(1,n)-
radial_stress(1,n))/2;
end
    %Objective_function to von-mises_stress (n)
for n=1:4,
von_mises(1,n)= sqrt((tangential_stress(1,n))^2+
(radial_stress(1,n))^2-tangential_stress(1,n)*radial_stress(1,n));
end
%f=mean(tangential_stress);
%tangential stress calculation for each interface
%[tangential_stress]= tangential_calc (B, L, P, nu, V, R, rho);
%disp('tangential stress for each interface, sigma_t(1-5)');
%[tangential_stress],

```

2. Routine Optimasi untuk variabel L

```

clc
clear all
warning off
x0 = [1.0 2.5],          % Make a starting guess at solution
f = ConstructDisk (x0),
options = optimset ('Display', 'iter', 'PlotFcns', @optimplotfval,
'MaxFunEvals', 10000);
[x,fval] = fminimax (@ConstructDisk, x0, [], [], [], [], [0.6
0.6], [3 3], @constraint, options),

```

3. Routine Optimasi multivariabel

```

clc
clear all
warning off
x0 = [5 3.5 2 2 3 3 2],          % Make a starting guess at solution
f = ConstructDisk (x0),
A= [1 0 0 0 0 0 0;-1 1 0 0 0 0 0;0 -1 1 0 0 0 0;0 0 -1 0 0 0 0], %
Constrains

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b= [5.9;-0.1;-0.1;-1.1],
options = optimset ('Display', 'iter', 'PlotFcns', @optimplotfval,
'MaxFunEvals', 10000);
[x,fval] = fminimax (@ConstructDisk, x0, A, b, [], [], [-Inf -Inf
-Inf 0.6 0.6 0.6 0.6], [Inf Inf Inf 3 3 3 3], @constraint,
options),

```

4. *Routine mencari nilai Objective function*

```

clc
clear all
x=[0.1:0.25:9.1]; % Make a starting guess at 1 value
y= 9.1;          % Make a starting guess at 2 value

for n=1:37,      % Mencari nilai Objective Function disetiap
titik
[f(n)]=ConstructDisk (x(n),y);
end

```

5. *Routine Plot Grafik Isomerit Hasil optimasi*

```

clc
clear all
x=[0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1
:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3
.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1
:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3
.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1
:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3.5;0.1:0.1:3
.5;0.1:0.1:3.5;0.1:0.1:3.5];
y=x';
z=[7674.223419    8852.107749   9276.217117   9453.501938   9523.502129
9539.613487    9526.3641      9496.406157   9456.801099   9411.714994
9363.704628    9314.382724   9264.78441     9215.579543   9167.200875
9119.924066    9073.919073   9029.283927   8986.067376   8944.284316
8903.926455    8864.969747   8827.379642   8791.114797   8756.129717
8722.376641    8689.806877   8658.371749   8628.023259   8598.714543
8570.400174   8543.036359   8516.581055   8490.994022   8466.236839

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5290.201556	6320.553345	6777.32155	7023.394295	7169.824489
7261.885104	7321.425041	7360.240093	7385.229264	7400.676558
7409.368287	7413.184451	7413.431739	7411.04071	7406.687534
7400.87185	7393.968075	7386.2601	7377.9653	7369.251459
7360.248934	7351.059512	7341.762969	7332.421967	7323.085768
7313.793071	7304.5742	7295.452803	7286.447186	7277.571369
7268.835913	7260.248592	7251.814924	7243.538604	7235.42185
4196.02201	5044.392507	5452.103529	5689.407795	5843.240744
5950.102648	6027.990497	6086.797409	6132.407797	6168.537699
6197.646911	6221.426689	6241.076823	6257.471043	6271.259953
6282.937368	6292.884378	6301.399391	6308.719095	6315.03338
6320.496156	6325.233324	6329.348726	6332.928666	6336.045361
6338.759624	6341.12296	6343.179224	6344.965942	6346.515367
6347.855342	6349.009991	6350.0003	6350.844582	6351.558868
3568.518312	4276.25889	4631.915272	4847.388239	4992.852479
5098.279238	5178.62557	5242.193329	5293.962782	5337.104633
5373.734832	5405.320517	5432.911775	5457.2806	5479.007705
5498.538678	5516.221417	5532.331745	5547.09134	5560.680557
5573.247749	5584.916166	5595.789135	5605.953994	5615.485135
5624.446356	5632.892732	5640.872083	5648.426163	5655.591619
5662.400764	5668.88222	5675.061449	5680.961182	5686.601797
3162.070574	3763.746865	4074.911266	4268.215351	4401.936947
4501.246557	4578.803028	4641.674806	4694.1238	4738.87594
4777.758489	4812.044111	4842.647926	4870.245985	4895.34946
4918.352735	4939.565531	4959.234929	4977.56081	4994.706922
5010.808935	5025.980418	5040.317328	5053.901439	5066.802985
5079.082722	5090.793557	5101.981843	5112.688423	5122.949472
5132.797188	5142.26036	5151.364838	5160.13392	5168.588689
2877.675167	3397.869808	3672.376392	3845.892982	3967.92722
4060.032045	4133.105649	4193.258186	4244.186041	4288.260334
4327.074798	4361.742376	4393.065473	4421.638498	4447.912193
4472.235378	4494.88288	4516.074699	4535.989457	4554.774052
4572.550683	4589.42208	4605.475424	4620.785352	4635.41627
4649.424164	4662.85803	4675.761012	4688.171322	4700.12298
4711.646426	4722.769021	4733.515462	4743.908128	4753.967374
2667.753527	3123.867389	3368.203149	3524.641007	3635.997653
3721.024149	3789.23991	3845.997835	3894.543783	3936.963992
3974.663188	4008.623955	4039.555857	4067.985398	4094.312499

4118.847206	4141.83426	4163.469967	4183.914059	4203.29819
4221.732151	4239.308466	4256.105871	4272.191958	4287.625224
4302.456668	4316.731061	4330.487953	4343.762482	4356.586037
4368.986796	4380.990171	4392.619178	4403.894745	4414.835971
2506.601303	2911.212472	3130.505986	3272.308371	3374.183412
3452.65803	3516.148469	3569.39792	3615.287516	3655.671686
3691.800588	3724.549643	3754.551681	3782.276741	3808.082223
3832.245504	3854.985779	3876.479078	3896.868815	3916.273362
3934.791571	3952.506884	3969.490425	3985.803356	4001.498709
4016.622807	4031.216398	4045.31555	4058.95238	4072.155637
4084.951189	4097.362418	4109.410548	4121.114926	4132.493246
2379.114196	2741.542445	2939.824686	3069.060417	3162.590991
3235.140284	3294.224883	3344.088447	3387.312117	3425.558988
3459.951202	3491.275124	3520.09959	3546.847373	3571.840136
3595.327673	3617.50752	3638.538419	3658.5498	3677.64858
3695.924125	3713.451942	3730.296458	3746.51314	3762.150136
3777.249559	3791.848499	3805.979836	3819.672888	3832.953939
3845.846675	3858.372541	3870.551034	3882.399954	3893.935611
2275.83509	2603.149699	2783.609992	2901.99747	2988.192284
3055.430357	3110.48237	3157.176342	3197.84308	3233.985604
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3399.398956	3413.513862	3427.215813	3440.529356	3453.476536
3466.077258	3478.349575	3490.309937	3501.973393	3513.353762
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2560.363321 2582.385604 2602.975008 2622.366518 2640.739014
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2654.582605 2667.983259 2680.987176 2693.623249 2705.916589
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2773.551507 2783.942128 2794.112264 2804.071444 2813.828434

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2286.856293	2320.556083	2349.749611	2375.679837	2399.150696
2420.7061	2440.72791	2459.492689	2477.206128	2494.024776
2510.070212	2525.438569	2540.207085	2554.438725	2568.185495
2581.490863	2594.391568	2606.918966	2619.100076	2630.958374
2642.514423	2653.786363	2664.790309	2675.540667	2686.050386
2696.331175	2706.393669	2716.247577	2725.901798	2735.364526
1826.006977	1990.488275	2084.53134	2148.134187	2195.74679
2233.863486	2265.837957	2293.578692	2318.253058	2340.616238
2361.179214	2380.300744	2398.240651	2415.192164	2431.302327
2446.685324	2461.431422	2475.613132	2489.289551	2502.509479
2515.313695	2527.736653	2539.807756	2551.552332	2562.992382
2574.147172	2585.033699	2595.667055	2606.060732	2616.226855
2626.176386	2635.919285	2645.464639	2654.820782	2663.995382
1800.876196	1955.790068	2044.565521	2104.720332	2149.829576
2185.999966	2216.386881	2242.786678	2266.298428	2287.633258
2307.272379	2325.553661	2342.72179	2358.958724	2374.402916
2389.161859	2403.320517	2416.947125	2430.097283	2442.816892
2455.144298	2467.111892	2478.747308	2490.074343	2501.113665
2511.883368	2522.399411	2532.675961	2542.725681	2552.559952
2562.189059	2571.622344	2580.868336	2589.934851	2598.829083
1778.175958	1924.406623	2008.382754	2065.385543	2108.199151
2142.579355	2171.501829	2196.661245	2219.094715	2239.473377
2258.251423	2275.747756	2292.19332	2307.759839	2322.577965
2336.749118	2350.353445	2363.455301	2376.107112	2388.352145
2400.226541	2411.760815	2422.980995	2433.909492	2444.565761
2454.966832	2465.12772	2475.061755	2484.780845	2494.295692
2503.615967	2512.750454	2521.707168	2530.493457	2539.116082
1757.580637	1895.900008	1975.487981	2029.599996	2070.302226
2103.031439	2130.599807	2154.609428	2176.040983	2195.529182
2213.503594	2230.265838	2246.034333	2260.971479	2275.200816
2288.81823	2301.899481	2314.505388	2326.685483	2338.480638
2349.92498	2361.047319	2371.872222	2382.420831	2392.711501
2402.760292	2412.581359	2422.187267	2431.589238	2440.797356
2449.82073	2458.667635	2467.345618	2475.861599	2484.221945
1738.819787	1869.905476	1945.468104	1996.920951	2035.675901
2066.878652	2093.192073	2116.133683	2136.632583	2155.290176
2172.513518	2188.588421	2203.721851	2218.067679	2231.742942

2244.838467	2257.426002	2269.563133	2281.29675	2292.665531
2303.701766	2314.432706	2324.881581	2335.068378	2345.010443
2354.72295	2364.21927	2373.511268	2382.609538	2391.5236
2400.26205	2408.832695	2417.242657	2425.498461	2433.606114
1721.66696	1846.116833	1917.975752	1966.975621	2003.92998
2033.718046	2058.865889	2080.813494	2100.442661	2118.324246
2134.844649	2150.275181	2164.812301	2178.602054	2191.755514
2204.358865	2216.480176	2228.174069	2239.485009	2250.449667
2261.098646	2271.457768	2281.549039	2291.391386	2301.001232
2310.392938	2319.579156	2328.571111	2337.378822	2346.011289
2354.476639	2362.782251	2370.934855	2378.940617	2386.805211
1705.931134	1824.275173	1892.716742	1939.447917	1974.733285
2003.207312	2027.270341	2048.291063	2067.107772	2084.263218
2100.124796	2114.950475	2128.927043	2142.193345	2154.85497
2166.993829	2178.674607	2189.949201	2200.859845	2211.441363
2221.722811	2231.728696	2241.479897	2250.99437	2260.287688
2269.373466	2278.263695	2286.96901	2295.498904	2303.861899
2312.065691	2320.117264	2328.022989	2335.788701	2343.419769
1691.450064	1804.160123	1869.440313	1914.068108	1947.802938
1975.053823	1998.105222	2018.260081	2036.316566	2052.791495
2068.03473	2082.291926	2095.740948	2108.514001	2120.711607
2132.411741	2143.675965	2154.553661	2165.08501	2175.303131
2185.235652	2194.90587	2204.333627	2213.535982	2222.527725
2231.321785	2239.929544	2248.361094	2256.625442	2264.73067
2272.684077	2280.492284	2288.16133	2295.696746	2303.103618
1678.085083	1785.582957	1847.931429	1890.604649	1922.895901
1949.005973	1971.112225	1990.456821	2007.800811	2023.637031
2038.299118	2052.021338	2064.973303	2077.281072	2089.040484
2100.32587	2111.195907	2121.697651	2131.869382	2141.742649
2151.343757	2160.694885	2169.814918	2178.720086	2187.424457
2195.940324	2204.278509	2212.448601	2220.459159	2228.31786
2236.031635	2243.606771	2251.048999	2258.363569	2265.555308
1665.716983	1768.381131	1828.004659	1868.857684	1899.802226
1924.846259	1946.067913	1964.653017	1981.328212	1996.564095
2010.679261	2023.897412	2036.380506	2048.248903	2059.594102
2070.487055	2080.983763	2091.129129	2100.959671	2110.50548
2119.791641	2128.839295	2137.66644	2146.28854	2154.718994

2162.969508 2171.050382 2178.970744 2186.738736 2194.36166
2201.846108 2209.198055 2216.422951 2223.525784 2230.511141
1654.242732 1752.413921 1809.499277 1848.653829 1878.33964
1902.385718 1922.77805 1940.650124 1956.696611 1971.367439
1984.967223 1997.709847 2009.750155 2021.203211 2032.156478
2042.677772 2052.820607 2062.627884 2072.134489 2081.369156
2090.355837 2099.114712 2107.662955 2116.015318 2124.184582
2132.181905 2140.017108 2147.698888 2155.234999 2162.632399
2169.897361 2177.035577 2184.052232 2190.952071 2197.739459
1643.572832 1737.55889 1792.275298 1829.841948 1858.349144
1881.459421 1901.073002 1918.274655 1933.729276 1947.867545
1960.981054 1973.274544 1984.896232 1995.956251 2006.538306
2016.707291 2026.514405 2036.000689 2045.199504 2054.138327
2062.840054 2071.32397 2079.606485 2087.701689 2095.621785
2103.377427 2110.977986 2118.43176 2125.746146 2132.927778
2139.982637 2146.916146 2153.733247 2160.438462 2167.035947
1633.629178 1723.709033 1776.210254 1812.289716 1839.69144
1861.922781 1880.803988 1897.37437 1912.271047 1925.906735
1938.560873 1950.429668 1961.655152 1972.342857 1982.572982
1992.407693 2001.896034 2011.077305 2019.983451 2028.640774
2037.071186 2045.293139 2053.32233 2061.172232 2068.854512
2076.379352 2083.755706 2090.9915 2098.093798 2105.068932
2111.922613 2118.660014 2125.285849 2131.804432 2138.219726
1624.343309 1710.770427 1761.196553 1795.880795 1822.243981
1843.648537 1861.839981 1877.81514 1892.185162 1905.34597
1917.565639 1929.032397 1939.882495 1950.21716 1960.113316
1969.630579 1978.815977 1987.707186 1996.334826 2004.724102
2012.896008 2020.868217 2028.655761 2036.271538 2043.726715
2051.031033 2058.193056 2065.220365 2072.119711 2078.897149
2085.558132 2092.107604 2098.550068 2104.88964 2111.130105
1615.654975 1698.660306 1747.139298 1780.512504 1805.898545
1826.524242 1844.065157 1859.47834 1873.350619 1886.062185
1897.870471 1908.956229 1919.450296 1929.44987 1939.028803
1948.244327 1957.14158 1965.756721 1974.119128 1982.25298
1990.178412 1997.912369 2005.469261 2012.861449 2020.09963
2027.193135 2034.150165 2040.977976 2047.68303 2054.271118
2060.747458 2067.116777 2073.383378 2079.551199 2085.623855

```

1607.510946    1687.305463    1733.954482    1766.093887    1790.559216
1810.450185    1827.376765    1842.258695    1855.659988    1867.946078
1879.364411    1890.088728    1900.244784    1909.925995    1919.203336
1928.131801    1936.754756    1945.106936    1953.216557    1961.106835
1968.7971      1976.303617    1983.640211    1990.81874     1997.849463
2004.741328    2011.502193    2018.139012    2024.657975    2031.064628
2037.363968    2043.560519    2049.6584     2055.661377    2061.572909
1599.864028    1676.640914    1721.567478    1752.544095    1776.14069
1795.33765     1811.683342    1826.062457    1839.01757     1850.900248
1861.948552    1872.329633    1882.164473    1891.542934    1900.533287
1909.188424    1917.550048    1925.651554    1933.520067    1941.177903
1948.643633    1955.932885    1963.058935    1970.03317     1976.865438
1983.564326    1990.137373    1996.591249    2002.931889    2009.164611
2015.294203    2021.324999    2027.260946    2033.10565     2038.862422]; %
Nilai Objective Function disetiap titik

```

```

contour(x,y,z)
hold on
aa=[0 3.5];
bb=[3 3]; % Plot garis grafik upper boundary
cc=[0.6 0.6]; % Plot garis grafik lower boundary
plot(bb,aa,'-.k','LineWidth',1.5);
plot(cc,aa,'-.k','LineWidth',1.5);
plot(aa,bb,'-.k','LineWidth',1.5);
plot(aa,cc,'-.k','LineWidth',1.5);
hold off
hold on
a=[2.75 0.6 0.88 1.02 ]; % Nilai variabel Tebakan 1 optimasi
b=[2.75 3 3 3];
plot (a,b,'--*'); % Plot garis grafik Tebakan 1
optimasi
c=[2 1.03 1.02]; % Nilai variabel Tebakan 2 optimasi
d=[2 3 3];
plot (c,d,'--*') % Plot garis grafik Tebakan 2
optimasi
e=[1 0.69 0.93 1.02 ]; % Nilai variabel Tebakan 3 optimasi
f=[1 3 3 3];

```

plot (e, f, '---*')
 optimasi

% Plot garis grafik Tebakan 3

Table B.1 Room-Temperature Density Values for Various Engineering Materials

Material	Density	
	g/cm^3	$lb_m/in.^3$
METALS AND METAL ALLOYS		
Plain Carbon and Low Alloy Steels		
Steel alloy A36	7.85	0.283
Steel alloy 1020	7.85	0.283
Steel alloy 1040	7.85	0.283
Steel alloy 4140	7.85	0.283
Steel alloy 4340	7.85	0.283
Stainless Steels		
Stainless alloy 304	8.00	0.289
Stainless alloy 316	8.00	0.289

• A3

A10 • Appendix B / Properties of Selected Engineering Materials

Table B.3 Room-Temperature Poisson's Ratio Values for Various Engineering Materials

Material	Poisson's Ratio	Material	Poisson's Ratio
METALS AND METAL ALLOYS		Refractory Metals	
Plain Carbon and Low Alloy Steels		Molybdenum (commercially pure)	0.32
Steel alloy A36	0.30	Tantalum (commercially pure)	0.35
Steel alloy 1020	0.30	Tungsten (commercially pure)	0.28
Steel alloy 1040	0.30		
Steel alloy 4140	0.30	Miscellaneous Nonferrous Alloys	
Steel alloy 4340	0.30	Nickel 200	0.31
Stainless Steels		Inconel 625	0.31
Stainless alloy 304	0.30	Monel 400	0.32
Stainless alloy 316	0.30	Chemical lead	0.44
Stainless alloy 405	0.30	Tin (commercially pure)	0.33
Stainless alloy 440A	0.30	Zinc (commercially pure)	0.25
Stainless alloy 17-7PH	0.30	Zirconium, reactor grade 702	0.35
Cast Irons		GRAPHITE, CERAMICS, AND SEMICONDUCTING MATERIALS	
Gray irons		Aluminum oxide	
• Grade G1800	0.26	• 99.9% pure	0.22
• Grade G3000	0.26	• 96%	0.21
• Grade G4000	0.26	• 90%	0.22
Ductile irons		Concrete	0.20
• Grade 60-40-18	0.29	Diamond	
• Grade 80-55-06	0.31	• Natural	0.10–0.30
• Grade 120-90-02	0.28	• Synthetic	0.20
Aluminum Alloys		Gallium arsenide	
Alloy 1100	0.33	• (100) orientation	0.30
Alloy 2024	0.33	Glass, borosilicate (Pyrex)	0.20
Alloy 6061	0.33	Glass, soda-lime	0.23
Alloy 7075	0.33	Glass ceramic (Pyroceram)	0.25
Alloy 356.0	0.33	Silica, fused	0.17
Copper Alloys		Silicon	
C11000 (electrolytic tough pitch)	0.33	• (100) orientation	0.28
C17200 (beryllium-copper)	0.30	• (111) orientation	0.36
C26000 (cartridge brass)	0.35	Silicon carbide	
C36000 (free-cutting brass)	0.34	• Hot pressed	0.17
		• Sintered	0.16

Table B.4 Typical Room-Temperature Yield Strength, Tensile Strength, and Ductility (Percent Elongation) Values for Various Engineering Materials

<i>Material/Condition</i>	<i>Yield Strength (MPa [ksi])</i>	<i>Tensile Strength (MPa [ksi])</i>	<i>Percent Elongation</i>
METALS AND METAL ALLOYS			
Plain Carbon and Low Alloy Steels			
Steel alloy A36			
• Hot rolled	220–250 (32–36)	400–500 (58–72.5)	23
Steel alloy 1020			
• Hot rolled	210 (30) (min)	380 (55) (min)	25 (min)
• Cold drawn	350 (51) (min)	420 (61) (min)	15 (min)
• Annealed (@ 870°C)	295 (42.8)	395 (57.3)	36.5
• Normalized (@ 925°C)	345 (50.3)	440 (64)	38.5
Steel alloy 1040			
• Hot rolled	290 (42) (min)	520 (76) (min)	18 (min)
• Cold drawn	490 (71) (min)	590 (85) (min)	12 (min)
• Annealed (@ 785°C)	355 (51.3)	520 (75.3)	30.2
• Normalized (@ 900°C)	375 (54.3)	590 (85)	28.0
Steel alloy 4140			
• Annealed (@ 815°C)	417 (60.5)	655 (95)	25.7
• Normalized (@ 870°C)	655 (95)	1020 (148)	17.7
• Oil-quenched and tempered (@ 315°C)	1570 (228)	1720 (250)	11.5
Steel alloy 4340			
• Annealed (@ 810°C)	472 (68.5)	745 (108)	22
• Normalized (@ 870°C)	862 (125)	1280 (185.5)	12.2
• Oil-quenched and tempered (@ 315°C)	1620 (235)	1760 (255)	12
Stainless Steels			
Stainless alloy 304			
• Hot finished and annealed	205 (30) (min)	515 (75) (min)	40 (min)
• Cold worked ($\frac{1}{2}$ hard)	515 (75) (min)	860 (125) (min)	10 (min)
Stainless alloy 316			
• Hot finished and annealed	205 (30) (min)	515 (75) (min)	40 (min)
• Cold drawn and annealed	310 (45) (min)	620 (90) (min)	30 (min)
Stainless alloy 405			
• Annealed	170 (25)	415 (60)	20