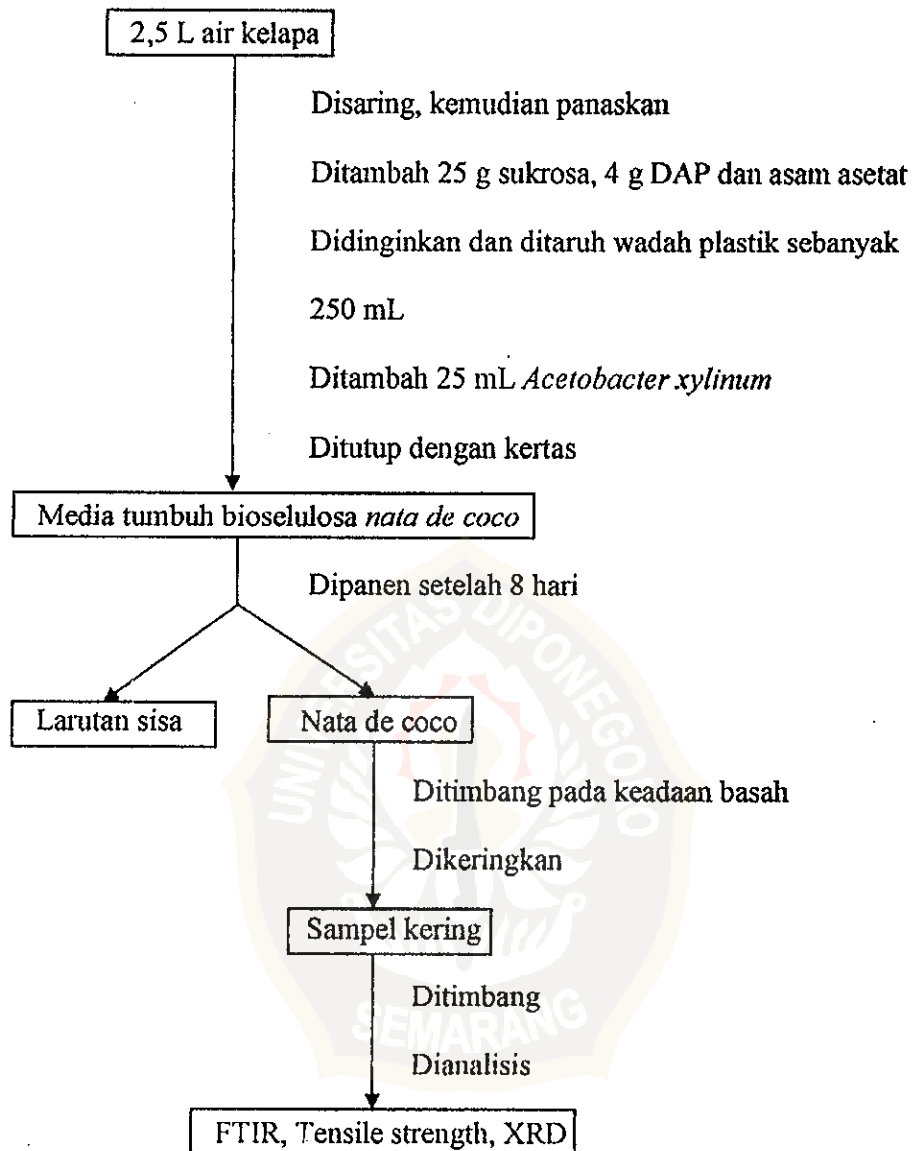
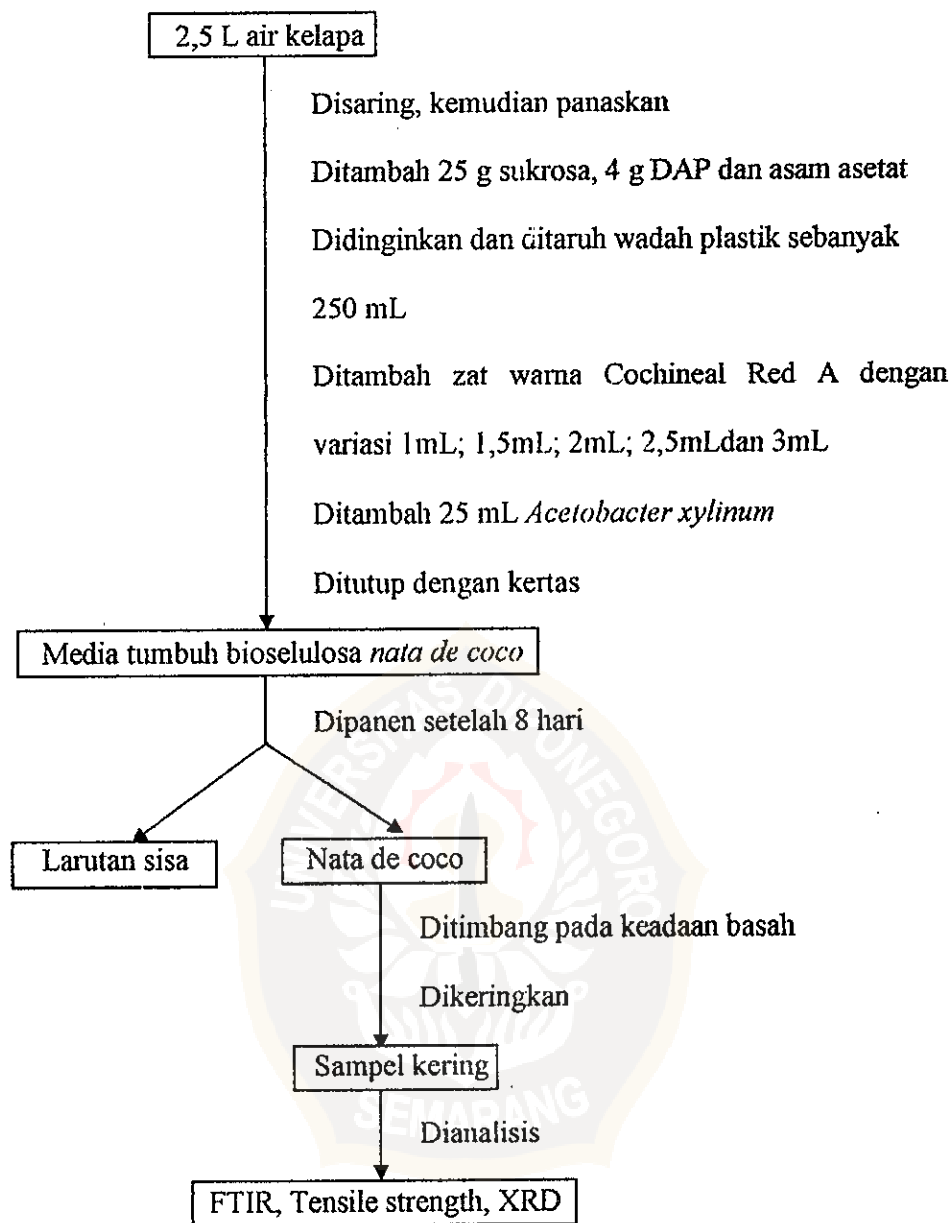


Lampiran A. Skema kerja pembuatan *nata de coco* dengan zat warna
Cochineal Red A

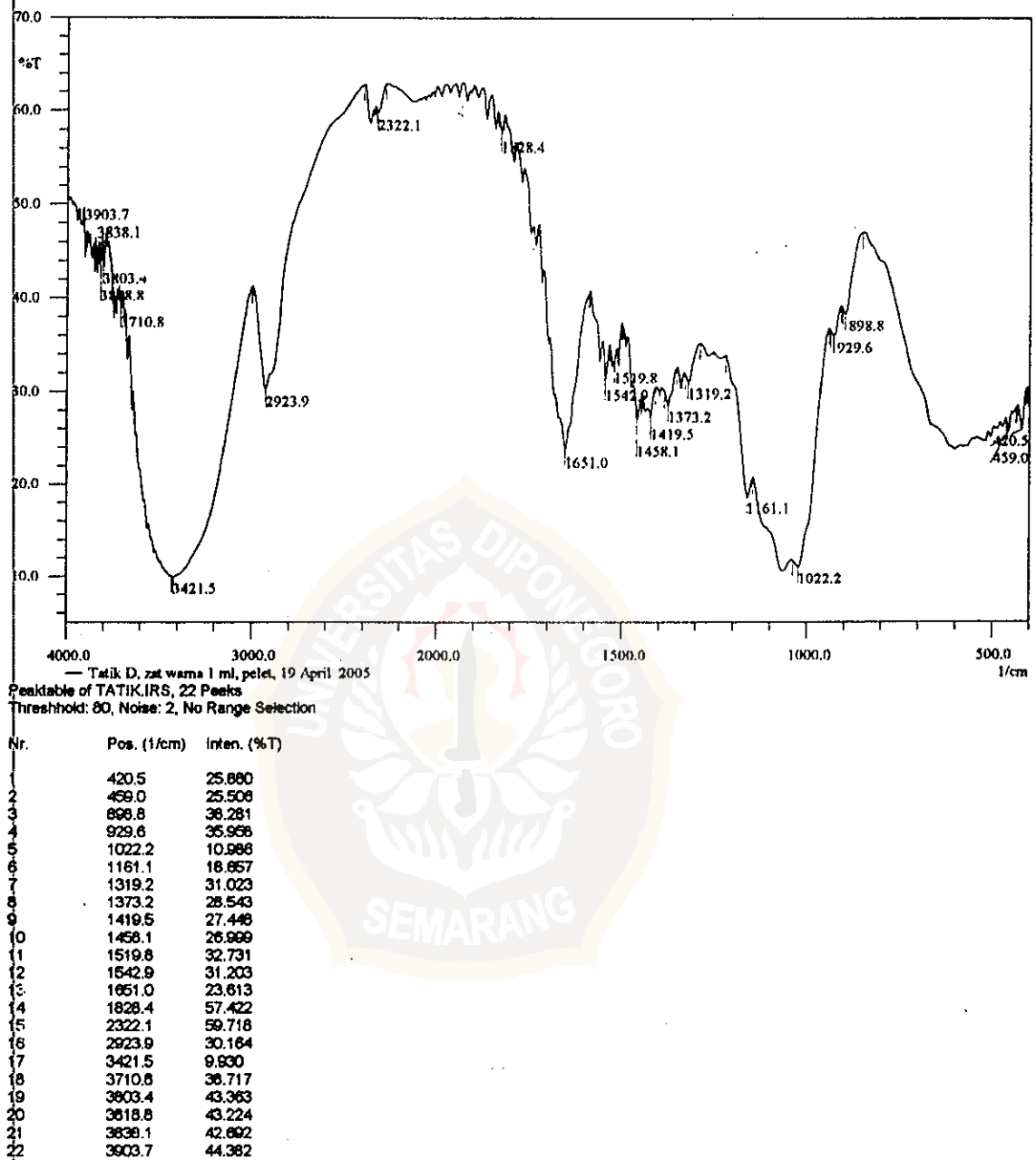
Lampiran A.1 Pembuatan *nata de coco* tanpa zat warna

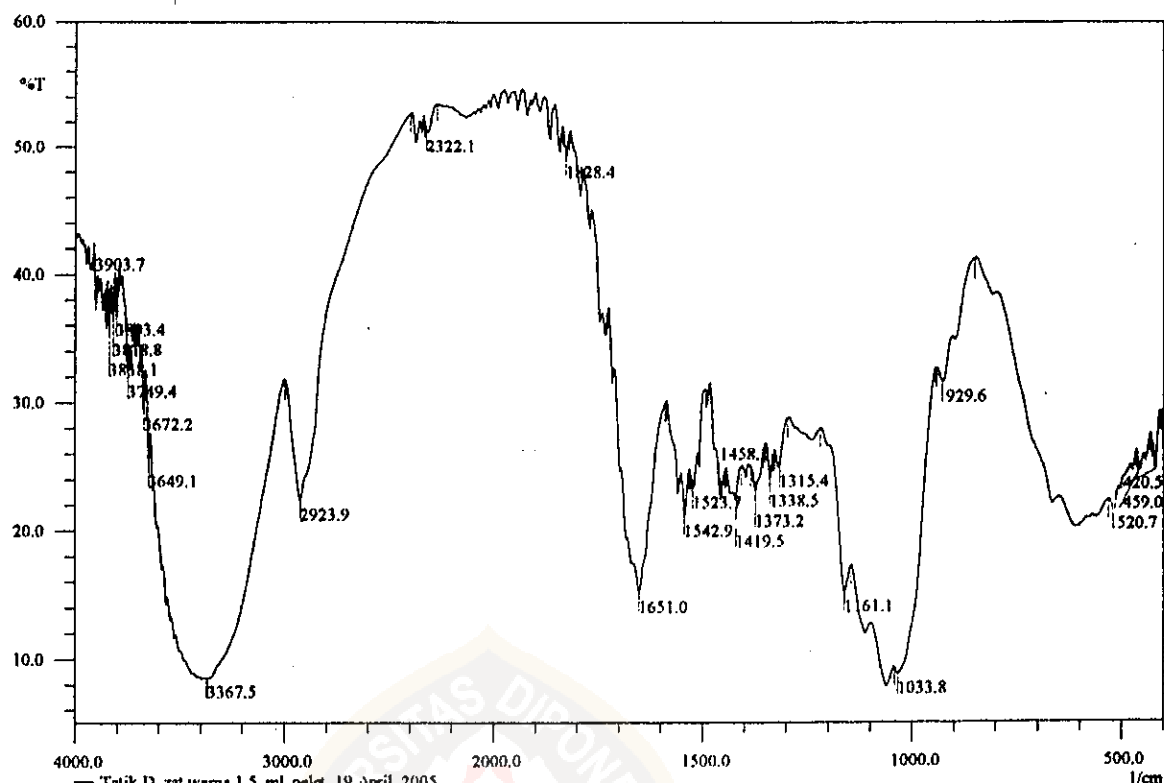


Lampiran A.2 Pembuatan *nata de coco* dengan zat warna *Cochineal Red A*

Lampiran B Spektra IR *nata de coco* dengan zat warna *Cochineal Red A* dan
Spektra IR *nata de coco* tanpa zat warna

Gambar B.1 Spektra IR *nata de coco* dengan zat warna *Cochineal Red A* 1 mL

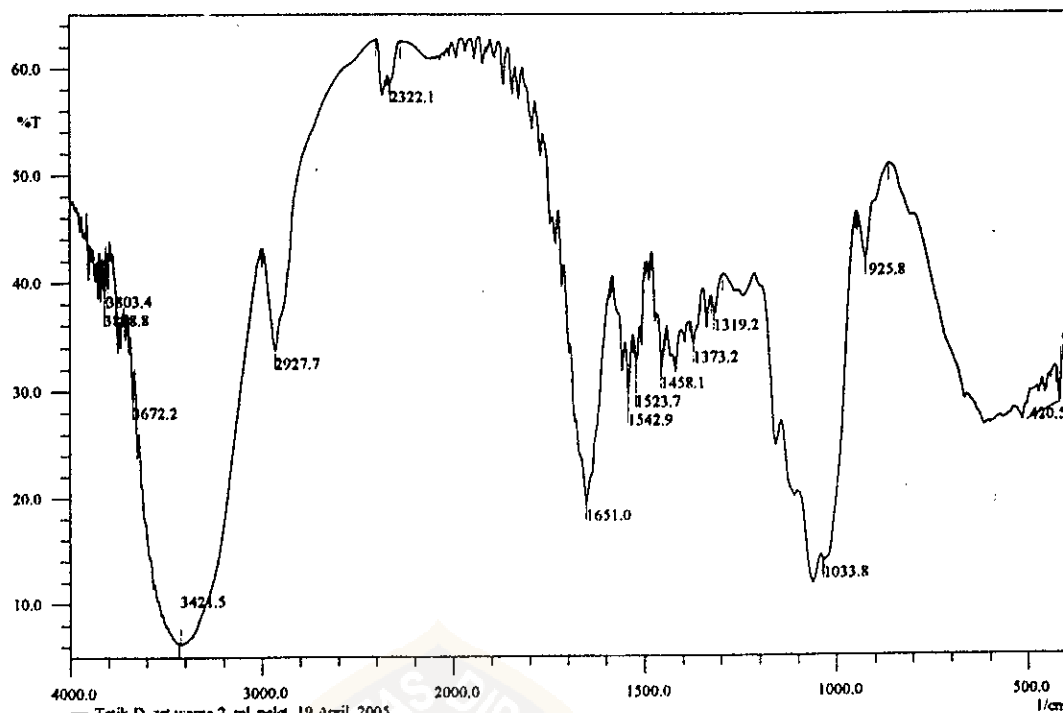


Gambar B.2 Spektra IR *nata de coco* dengan zat warna *Cochineal Red A* 1,5 mL

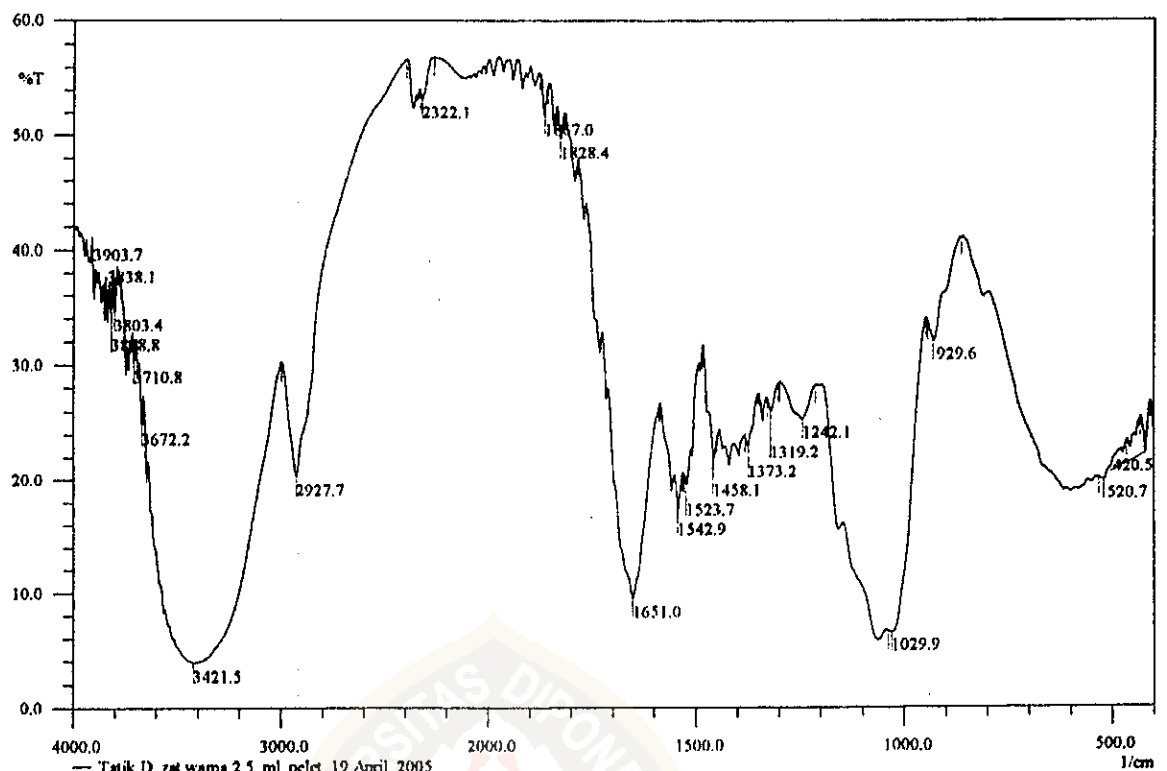
— Tatic D, zat warna 1.5 ml, pelet, 19 April 2005

Peaktable of TATIK1.IRS, 25 Peaks
Threshold: 80, Noise: 2, No Range Selection

| Nr. | Pos. (1/cm) | Inten. (%T) |
|-----|-------------|-------------|
| 1 | 420.5 | 24.701 |
| 2 | 459.0 | 24.670 |
| 3 | 520.7 | 21.631 |
| 4 | 929.6 | 31.589 |
| 5 | 1033.8 | 8.804 |
| 6 | 1161.1 | 15.166 |
| 7 | 1315.4 | 24.943 |
| 8 | 1338.5 | 24.637 |
| 9 | 1373.2 | 23.094 |
| 10 | 1419.5 | 22.411 |
| 11 | 1458.1 | 22.367 |
| 12 | 1523.7 | 23.281 |
| 13 | 1542.9 | 21.063 |
| 14 | 1651.0 | 15.132 |
| 15 | 1828.4 | 49.104 |
| 16 | 2322.1 | 51.180 |
| 17 | 2923.9 | 22.333 |
| 18 | 3367.5 | 8.538 |
| 19 | 3649.1 | 24.944 |
| 20 | 3672.2 | 29.428 |
| 21 | 3749.4 | 31.940 |
| 22 | 3803.4 | 36.794 |
| 23 | 3818.8 | 36.432 |
| 24 | 3838.1 | 35.708 |
| 25 | 3903.7 | 37.154 |

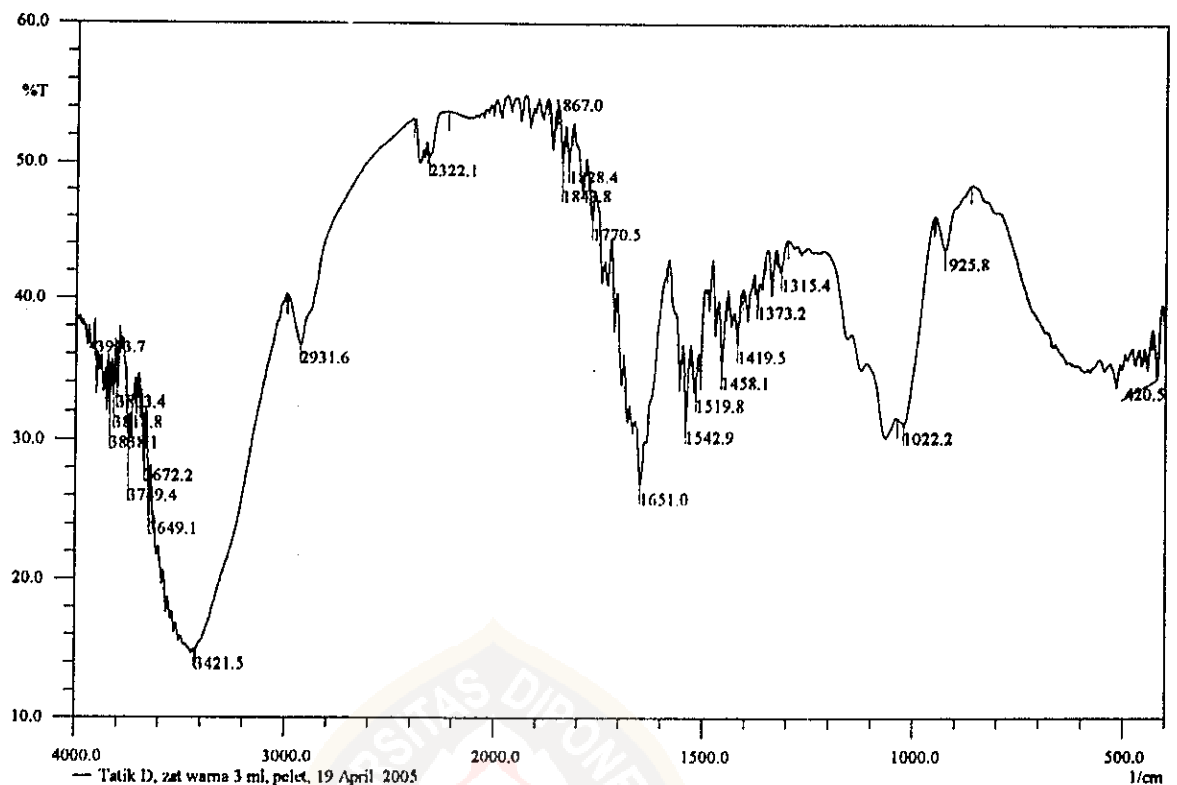
Gambar B.3 Spektra IR *nata de coco* dengan zat warna *Cochineal Red A* 2 mL

| Nr. | Pos. (1/cm) | Inten. (%T) |
|-----|-------------|-------------|
| 1 | 420.5 | 28.863 |
| 2 | 925.8 | 42.105 |
| 3 | 1033.8 | 13.872 |
| 4 | 1319.2 | 37.084 |
| 5 | 1373.2 | 34.168 |
| 6 | 1458.1 | 31.807 |
| 7 | 1523.7 | 32.731 |
| 8 | 1542.9 | 29.542 |
| 9 | 1651.0 | 19.383 |
| 10 | 2322.1 | 58.489 |
| 11 | 2927.7 | 33.724 |
| 12 | 3421.5 | 6.232 |
| 13 | 3672.2 | 29.181 |
| 14 | 3603.4 | 39.446 |
| 15 | 3618.8 | 39.045 |

Gambar B.4 Spektra IR *nata de coco* dengan zat warna *Cochineal Red A* 2,5 mL

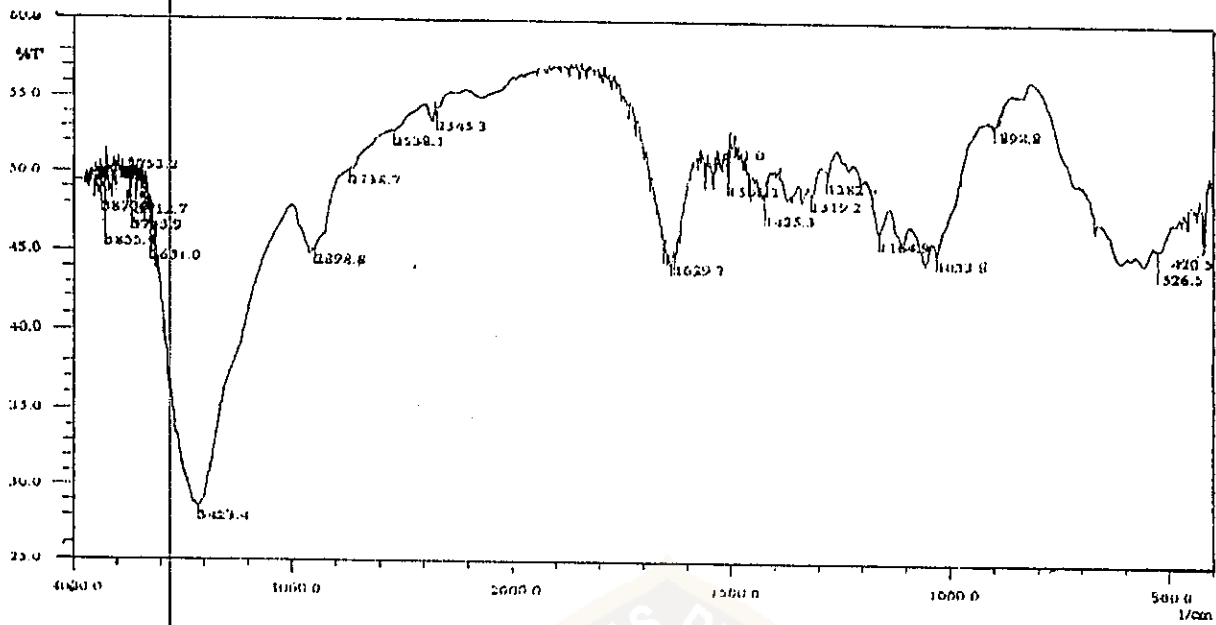
Peaktable of TATIC3.IRS, 22 Peaks
Threshold: 80, Noise: 2, No Range Selection

| Nr. | Pos. (1/cm) | Inten. (%T) |
|-----|-------------|-------------|
| 1 | 420.5 | 22.344 |
| 2 | 520.7 | 19.908 |
| 3 | 929.6 | 32.070 |
| 4 | 1029.9 | 6.609 |
| 5 | 1242.1 | 25.387 |
| 6 | 1319.2 | 26.077 |
| 7 | 1373.2 | 23.019 |
| 8 | 1458.1 | 21.651 |
| 9 | 1523.7 | 19.549 |
| 10 | 1542.9 | 17.287 |
| 11 | 1651.0 | 9.536 |
| 12 | 1828.4 | 49.680 |
| 13 | 1837.0 | 51.892 |
| 14 | 2322.1 | 53.191 |
| 15 | 2927.7 | 20.298 |
| 16 | 3421.5 | 3.687 |
| 17 | 3672.2 | 24.832 |
| 18 | 3710.8 | 30.118 |
| 19 | 3803.4 | 34.637 |
| 20 | 3818.8 | 34.284 |
| 21 | 3836.1 | 33.678 |
| 22 | 3903.7 | 35.618 |

Gambar B.5 Spektra IR *nata de coco* dengan zat warna *Cochineal Red A* 3 mL

Peaktable of TATIK4.IRS, 24 Peaks
Threshold: 80, Noise: 2, No Range Selection

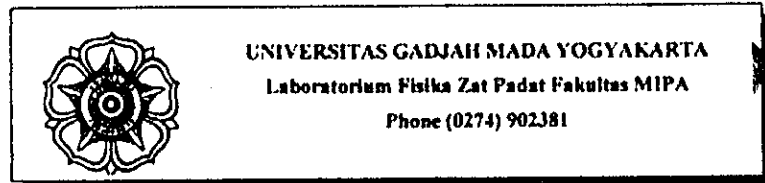
| Nr. | Pos. (1/cm) | Inten. (%T) |
|-----|-------------|-------------|
| 1 | 420.5 | 34.293 |
| 2 | 925.8 | 43.611 |
| 3 | 1022.2 | 31.186 |
| 4 | 1315.4 | 42.076 |
| 5 | 1373.2 | 40.075 |
| 6 | 1419.5 | 36.893 |
| 7 | 1458.1 | 35.056 |
| 8 | 1519.8 | 33.447 |
| 9 | 1542.9 | 31.230 |
| 10 | 1651.0 | 26.799 |
| 11 | 1770.5 | 45.757 |
| 12 | 1828.4 | 50.002 |
| 13 | 1843.8 | 50.216 |
| 14 | 1867.0 | 50.945 |
| 15 | 2322.1 | 50.405 |
| 16 | 2931.6 | 36.736 |
| 17 | 3421.5 | 14.874 |
| 18 | 3649.1 | 24.653 |
| 19 | 3672.2 | 28.384 |
| 20 | 3749.4 | 29.216 |
| 21 | 3803.4 | 33.598 |
| 22 | 3818.8 | 32.982 |
| 23 | 3836.1 | 32.006 |
| 24 | 3803.7 | 33.187 |

Gambar B.6 Spektra IR *nata de coco* tanpa zat warna (Maulani, 2002)

Lampiran C Data pengukuran kekuatan tarik selulosa *nata de coco* dan

Perhitungan kekuatan regang bioselulosa *nata de coco*

Lampiran C.1 Data pengukuran kekuatan tarik selulosa *nata de coco*



Hasil Pengukuran Analisis Tensile Strength

Alat yang dipakai: PHOTOELASTIC STRESS EXPERIMENTAL APPARATUS

(dengan modifikasi)

| No. | Sampel | Hasil Pengukuran (variasi lebar, panjang = tetap) | | | |
|-----|------------|---|--------|--------|--------|
| | | a | b | c | rerata |
| 1. | Tanpa 2 W | 9,0 kg | 9,0 kg | 9,0 kg | 9,0 kg |
| 2. | 2 W 1 mL | 6,5 kg | 5,0 kg | 5,5 kg | 5,7 kg |
| 3. | 2 W 1,5 mL | 7,5 kg | 5,5 kg | 5,0 kg | 6,0 kg |
| 4. | 2 W 2 mL | 8,0 kg | 8,0 kg | 7,5 kg | 7,8 kg |
| 5. | 2 W 2,5 mL | 9,0 kg | 8,0 kg | 9,5 kg | 8,8 kg |
| 6. | 2 W 3 mL | 7,5 kg | 6,0 kg | 8,0 kg | 7,2 kg |

Keterangan :

- Pengukuran dilakukan dengan 3 variasi lebar .
a = 0,5 cm
b = 1,0 cm
c = 1,5 cm
- Hasil pengukuran dalam orde kilo gram (kg).
Rerata = hasil pengukuran rata-rata dari 3 variasi pengukuran.
- Panjang sampel yang diukur = 5 cm (semua sama)

Yogyakarta, 23 April 2005

Lampiran C.2 Perhitungan kekuatan tarik *nata de coco*

$$\sigma = \frac{M \times g}{L}$$

σ = kekuatan regang
 M = massa (kg)
 L = luas sample (m²)
 g = 9,807 ms⁻²

Variasi Luas:

- A = Luas $2,5 \cdot 10^{-4}$ m²
 B = Luas $5 \cdot 10^{-4}$ m²
 C = Luas $7,5 \cdot 10^{-4}$ m²

| Sampel | Luas (m ²) | Massa (kg) | σ (kPa) | Σ rata-rata (kPa) |
|-----------------|------------------------|------------|----------------|--------------------------|
| Tanpa Zat Warna | A | 9 | 353,052 | 215,754 |
| | B | 9 | 176,526 | |
| | C | 9 | 117,684 | |
| ZW 1 mL | A | 6,5 | 254,982 | 141,657 |
| | B | 5 | 98,070 | |
| | C | 5,5 | 71,918 | |
| ZW 1,5 mL | A | 7,5 | 294,210 | 155,822 |
| | B | 5,5 | 107,877 | |
| | C | 5 | 65,380 | |
| ZW 2 mL | A | 8 | 313,824 | 189,602 |
| | B | 8 | 156,912 | |
| | C | 7,5 | 98,070 | |
| ZW 2,5 mL | A | 9 | 353,052 | 211,395 |
| | B | 8 | 156,912 | |
| | C | 9,5 | 124,222 | |
| ZW 3 mL | A | 7,5 | 294,210 | 172,167 |
| | B | 6,0 | 117,684 | |
| | C | 8,0 | 104,608 | |

Lampiran D Data spektra XRD *nata de coco* dengan zat warna *Cochineal Red A* (1 mL) dan perhitungan perubahan kristalinitas *nata de coco* dengan zat warna *Cochineal Red A*

Lampiran D.1 Data spektra XRD *nata de coco* dengan zat warna *Cochineal Red A* (1mL)

*** Basic Data Process ***

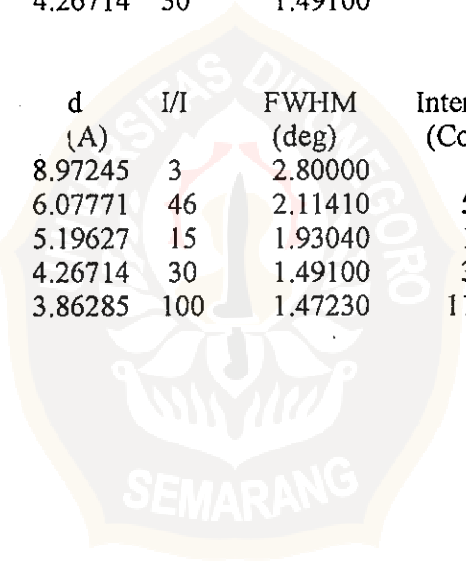
Group Name : standard
 Data Name : tatik01
 File Name : tatik01. PKR
 Sample Name : Cellulosa natadecoco
 Comment : Dengan zat warna

Strongest 3 peaks

| No | peak no. | 2Theta (deg) | d (A) | I/I | FWHM (deg) | Intensitas (Counts) | IntegratedInt (Counts) |
|----|----------|--------------|---------|-----|------------|---------------------|------------------------|
| 1 | 5 | 23.0052 | 3.86285 | 100 | 1.47230 | 11112 | 361250 |
| 2 | 2 | 14.5626 | 6.07771 | 46 | 2.11410 | 5163 | 212829 |
| 3 | 4 | 20.8000 | 4.26714 | 30 | 1.49100 | 3307 | 124027 |

Peak Data List

| peak no. | 2Theta (deg) | d (A) | I/I | FWHM (deg) | Intensitas (Counts) | IntegratedInt (Counts) |
|----------|--------------|---------|-----|------------|---------------------|------------------------|
| 1 | 9.8500 | 8.97245 | 3 | 2.80000 | 342 | 33597 |
| 2 | 14.5627 | 6.07771 | 46 | 2.11410 | 5163 | 212829 |
| 3 | 17.0500 | 5.19627 | 15 | 1.93040 | 1681 | 78182 |
| 4 | 20.8000 | 4.26714 | 30 | 1.49100 | 3307 | 124027 |
| 5 | 23.0052 | 3.86285 | 100 | 1.47230 | 11112 | 361250 |



Lampiran D.2 Perhitungan Perubahan Kristalinitas *nata de coco* dengan zat warna*Cochineal Red A*1. Sampel Bioselulosa *nata de coco*, dihitug berdasarkan spektra lampiran H

| No.Puncak | 2θ | (A) | I/II | FWHM | Intensitas (Counts) |
|-----------|-----------|---------|------|---------|------------------------|
| 1 | 14,3618 | 6,16228 | 53 | 2,32360 | 2595 |
| 2 | 20,3600 | 4,35835 | 37 | 3,80000 | 1841 |
| 3 | 22,4359 | 3,95956 | 100 | 1,66190 | 4934 |

Luas sampel Bioselulosa *nata de coco* tanpa zat warna

$$= (2,32360 \times 2595) + (3,80000 \times 1841) + (1,66190 \times 4934)$$

$$= 21225,3566$$

2. Sampel Bioselulosa *nata de coco*, dihitug berdasarkan lampiran I

| No.Puncak | 2θ | (A) | I/II | FWHM | Intensitas (Counts) |
|-----------|-----------|---------|------|---------|------------------------|
| 1 | 14,5627 | 6,07771 | 46 | 2,11410 | 5163 |
| 2 | 20,8000 | 4,26714 | 30 | 1,49100 | 3307 |
| 3 | 23,0052 | 3,86285 | 100 | 1,47230 | 11112 |

Luas sampel bioselulosa *nata de coco* dengan zat warna *cochineal re A*

$$= (2,11410 \times 516) + (1,49100 \times 3307) + (1,47230 \times 11112)$$

$$= 32206,0329$$

% perubahan kristalinitas boiselulosa *nata de coco*

$$= \frac{\Sigma \text{ luas sampel bioiselulosa dengan zat warna}}{\Sigma \text{ luas sampel bioiselulosa dengan zat warna}} \times 100 \%$$

$$= \frac{2206,0329}{21225,3566}$$

$$= 151,7337 \%$$

