

## Lampiran I

### Tabel data porositas dan densitas

#### I.1 Densitas

$$\text{Densitas} = \frac{BK}{BB - (BBg - BKw)} \text{ g/cm}^3$$

#### I.2 Porositas

$$\text{Porositas} = \frac{BB - BK}{BB - (BBg - BKw)} \times 100 \%$$

Keterangan:

BB = masa basah (g)

BK = masa kering (g)

BBg = masa basah gantung (g)

BKw = masa kawat (g)

#### Data porositas dan densitas

Sampel	BKw (g)	BB (g)	BBg (g)	BK (g)	Porositas	Densitas
25 % Al <sub>2</sub> O <sub>3</sub> ; 7 jam	0,0441	2,0706	1,8289	2,0466	8,39 %	7,16 g.cm <sup>-3</sup>
25 % Al <sub>2</sub> O <sub>3</sub> ; 9 jam	0,0441	2,0078	1,7693	1,9577	17,73 %	6,80 g.cm <sup>-3</sup>
25 % Al <sub>2</sub> O <sub>3</sub> ; 11 jam	0,1152	1,0023	0,9283	0,9487	28,32 %	5,01 g.cm <sup>-3</sup>
33 % Al <sub>2</sub> O <sub>3</sub> ; 9 jam	0,0441	1,9810	1,7024	1,8885	28,67 %	5,85 g.cm <sup>-3</sup>
33 % Al <sub>2</sub> O <sub>3</sub> ; 11 jam	0,1152	1,1569	1,0707	1,1079	24,32 %	5,43 g.cm <sup>-3</sup>
50 % Al <sub>2</sub> O <sub>3</sub> ; 11 jam	0,1152	1,6969	1,4426	1,5430	41,65 %	4,17 g.cm <sup>-3</sup>

## Lampiran II

### Tabel data konduktivitas ionik

#### Konduktivitas ionik 25 % Al<sub>2</sub>O<sub>3</sub> penahanan 7 jam

T (°C)	R (MΩ)	σ (S/cm)
30	29,29	1,32846 x 10 <sup>-8</sup>
35	29,26	1,32982 x 10 <sup>-8</sup>
40	29,19	1,33301 x 10 <sup>-8</sup>
45	29,15	1,33484 x 10 <sup>-8</sup>
50	29,13	1,33575 x 10 <sup>-8</sup>
55	29,19	1,33301 x 10 <sup>-8</sup>
60	29,1	1,33713 x 10 <sup>-8</sup>
65	28,89	1,34685 x 10 <sup>-8</sup>
70	28,84	1,34919 x 10 <sup>-8</sup>
75	28,75	1,35341 x 10 <sup>-8</sup>
80	28,77	1,35247 x 10 <sup>-8</sup>
85	28,65	1,35813 x 10 <sup>-8</sup>
90	28,64	1,35861 x 10 <sup>-8</sup>
95	28,54	1,36337 x 10 <sup>-8</sup>
100	28,54	1,36337 x 10 <sup>-8</sup>
105	28,56	1,36241 x 10 <sup>-8</sup>
110	28,33	1,37347 x 10 <sup>-8</sup>
115	27,01	1,4406 x 10 <sup>-8</sup>
120	26,91	1,44595 x 10 <sup>-8</sup>
125	26,7	1,45732 x 10 <sup>-8</sup>
130	26,58	1,4639 x 10 <sup>-8</sup>
135	26,14	1,48854 x 10 <sup>-8</sup>
140	25,61	1,51935 x 10 <sup>-8</sup>
145	25,45	1,5289 x 10 <sup>-8</sup>
150	25,13	1,54837 x 10 <sup>-8</sup>
155	25,3	1,53796 x 10 <sup>-8</sup>

160	25,01	$1,5558 \times 10^{-8}$
165	24,46	$1,59078 \times 10^{-8}$
170	24,14	$1,61187 \times 10^{-8}$
175	23,31	$1,66926 \times 10^{-8}$
180	22,09	$1,76145 \times 10^{-8}$
185	21,98	$1,77027 \times 10^{-8}$
190	21,96	$1,77188 \times 10^{-8}$
195	21,92	$1,77511 \times 10^{-8}$
200	21,41	$1,8174 \times 10^{-8}$
205	21,26	$1,83022 \times 10^{-8}$
210	21,14	$1,84061 \times 10^{-8}$
215	20,09	$1,93681 \times 10^{-8}$
220	18,06	$2,15451 \times 10^{-8}$
225	17,08	$2,27813 \times 10^{-8}$
230	16,14	$2,41081 \times 10^{-8}$
235	13,04	$2,98393 \times 10^{-8}$
240	11,27	$3,45257 \times 10^{-8}$
245	9,63	$4,04055 \times 10^{-8}$
250	9,15	$4,25251 \times 10^{-8}$
255	7,46	$5,21589 \times 10^{-8}$
260	6,27	$6,20582 \times 10^{-8}$
265	5,48	$7,10046 \times 10^{-8}$
270	4,71	$8,26125 \times 10^{-8}$
275	4	$9,72763 \times 10^{-8}$
280	3,45	$1,12784 \times 10^{-7}$
285	2,95	$1,319 \times 10^{-7}$
290	2,54	$1,53191 \times 10^{-7}$
295	2,14	$1,81825 \times 10^{-7}$
300	1,72	$2,26224 \times 10^{-7}$
305	1,48	$2,62909 \times 10^{-7}$
310	1,22	$3,18939 \times 10^{-7}$
315	0,98	$3,97046 \times 10^{-7}$
320	0,75	$5,18807 \times 10^{-7}$
325	0,61	$6,37877 \times 10^{-7}$
330	0,54	$7,20565 \times 10^{-7}$
335	0,5	$7,7821 \times 10^{-7}$

340	0,45	$8,64678 \times 10^{-7}$
345	0,417	$9,33106 \times 10^{-7}$
350	0,391	$9,95154 \times 10^{-7}$
355	0,392	$9,92615 \times 10^{-7}$
360	0,441	$8,82324 \times 10^{-7}$
365	0,41	$9,49037 \times 10^{-7}$
370	0,49	$7,94092 \times 10^{-7}$
375	0,43	$9,04895 \times 10^{-7}$
380	0,37	$1,05164 \times 10^{-6}$
385	0,3	$1,29702 \times 10^{-6}$
390	0,23	$1,69176 \times 10^{-6}$
395	0,13	$2,99312 \times 10^{-6}$
400	0,12	$3,24254 \times 10^{-6}$

#### Konduktivitas ionik 25 % Al<sub>2</sub>O<sub>3</sub> penahanan 9 jam

T (°C)	R (MΩ)	$\sigma$ (S/cm)
30	28,43	$1,36864 \times 10^{-8}$
35	28,38	$1,37105 \times 10^{-8}$
40	27,2	$1,43053 \times 10^{-8}$
45	27,36	$1,42217 \times 10^{-8}$
50	27,22	$1,42948 \times 10^{-8}$
55	27,36	$1,42217 \times 10^{-8}$
60	27,21	$1,43001 \times 10^{-8}$
65	27,09	$1,43634 \times 10^{-8}$
70	27,18	$1,43159 \times 10^{-8}$
75	27,15	$1,43317 \times 10^{-8}$
80	27,16	$1,43264 \times 10^{-8}$
85	26,95	$1,4438 \times 10^{-8}$
90	26,7	$1,45732 \times 10^{-8}$
95	26,65	$1,46006 \times 10^{-8}$
100	26,63	$1,46115 \times 10^{-8}$
105	26,52	$1,46721 \times 10^{-8}$
110	26,46	$1,47054 \times 10^{-8}$

115	26,49	$1,46888 \times 10^{-8}$
120	26,31	$1,47892 \times 10^{-8}$
125	26,19	$1,4857 \times 10^{-8}$
130	26,09	$1,4914 \times 10^{-8}$
135	25,36	$1,53433 \times 10^{-8}$
140	25,34	$1,53554 \times 10^{-8}$
145	25,19	$1,54468 \times 10^{-8}$
150	25,1	$1,55022 \times 10^{-8}$
155	25,11	$1,5496 \times 10^{-8}$
160	25,18	$1,54529 \times 10^{-8}$
165	25,09	$1,55084 \times 10^{-8}$
170	25,15	$1,54714 \times 10^{-8}$
175	25,11	$1,5496 \times 10^{-8}$
180	24,94	$1,56016 \times 10^{-8}$
185	24,78	$1,57024 \times 10^{-8}$
190	24,5	$1,58818 \times 10^{-8}$
195	24,17	$1,60987 \times 10^{-8}$
200	23,97	$1,6233 \times 10^{-8}$
205	23,46	$1,65859 \times 10^{-8}$
210	23,05	$1,68809 \times 10^{-8}$
215	22,81	$1,70585 \times 10^{-8}$
220	22,51	$1,72859 \times 10^{-8}$
225	21,83	$1,78243 \times 10^{-8}$
230	21,37	$1,8208 \times 10^{-8}$
235	20,18	$1,92817 \times 10^{-8}$
240	19,17	$2,02976 \times 10^{-8}$
245	18,19	$2,13912 \times 10^{-8}$
250	16,76	$2,32163 \times 10^{-8}$
255	14,64	$2,65782 \times 10^{-8}$
260	11,68	$3,33138 \times 10^{-8}$
265	9,64	$4,03636 \times 10^{-8}$
270	7,76	$5,01424 \times 10^{-8}$
275	6,84	$5,68867 \times 10^{-8}$
280	6,37	$6,1084 \times 10^{-8}$
285	6,02	$6,46354 \times 10^{-8}$
290	5,69	$6,8384 \times 10^{-8}$

295	5,21	$7,46843 \times 10^{-8}$
300	4,25	$9,15541 \times 10^{-8}$
305	4,1	$9,49037 \times 10^{-8}$
310	4,06	$9,58387 \times 10^{-8}$
315	3,63	$1,07191 \times 10^{-7}$
320	3,25	$1,19725 \times 10^{-7}$
325	3,07	$1,26744 \times 10^{-7}$
330	3,09	$1,25924 \times 10^{-7}$
335	3,1	$1,25518 \times 10^{-7}$
340	3,11	$1,25114 \times 10^{-7}$
345	3,09	$1,25924 \times 10^{-7}$
350	3,04	$1,27995 \times 10^{-7}$
355	3,1	$1,25518 \times 10^{-7}$
360	2,94	$1,32349 \times 10^{-7}$
365	2,55	$1,5259 \times 10^{-7}$
370	2,4	$1,62127 \times 10^{-7}$
375	2,13	$1,82678 \times 10^{-7}$
380	1,83	$2,12626 \times 10^{-7}$
385	1,5	$2,59403 \times 10^{-7}$
390	0,84	$4,6322 \times 10^{-7}$
395	0,8	$4,86381 \times 10^{-7}$
400	0,61	$6,37877 \times 10^{-7}$

### Konduktivitas ionik 25 % $\text{Al}_2\text{O}_3$ penahanan 11 jam

T (°C)	R (M $\Omega$ )	$\sigma$ (S/cm)
25	44,21	$2,77879 \times 10^{-8}$
30	44,28	$2,77439 \times 10^{-8}$
35	44,59	$2,7551 \times 10^{-8}$
40	44,75	$2,74525 \times 10^{-8}$
45	44,69	$2,74894 \times 10^{-8}$
50	44,71	$2,74771 \times 10^{-8}$
55	44,45	$2,76378 \times 10^{-8}$
60	44,7	$2,74832 \times 10^{-8}$
65	44,22	$2,77816 \times 10^{-8}$

70	44,17	$2,7813 \times 10^{-8}$
75	44,69	$2,74894 \times 10^{-8}$
80	44,15	$2,78256 \times 10^{-8}$
85	44,57	$2,75634 \times 10^{-8}$
90	44,13	$2,78382 \times 10^{-8}$
95	43,49	$2,82479 \times 10^{-8}$
100	43,44	$2,82804 \times 10^{-8}$
105	43,4	$2,83065 \times 10^{-8}$
110	43,27	$2,83915 \times 10^{-8}$
115	43,18	$2,84507 \times 10^{-8}$
120	43,13	$2,84837 \times 10^{-8}$
125	43,05	$2,85366 \times 10^{-8}$
130	42,9	$2,86364 \times 10^{-8}$
135	42,51	$2,88991 \times 10^{-8}$
140	42,49	$2,89127 \times 10^{-8}$
145	42,28	$2,90563 \times 10^{-8}$
150	42,2	$2,91114 \times 10^{-8}$
155	42,99	$2,85764 \times 10^{-8}$
160	42,37	$2,89946 \times 10^{-8}$
165	41,9	$2,93198 \times 10^{-8}$
170	41,69	$2,94675 \times 10^{-8}$
175	41,36	$2,97026 \times 10^{-8}$
180	40,95	$3 \times 10^{-8}$
185	40,55	$3,0296 \times 10^{-8}$
190	40,15	$3,05978 \times 10^{-8}$
195	40,13	$3,0613 \times 10^{-8}$
200	38,58	$3,1843 \times 10^{-8}$
205	35,81	$3,43061 \times 10^{-8}$
210	35,75	$3,43637 \times 10^{-8}$
215	35,67	$3,44407 \times 10^{-8}$
220	35,61	$3,44988 \times 10^{-8}$
225	35,81	$3,43061 \times 10^{-8}$
230	34,72	$3,53831 \times 10^{-8}$
235	34,77	$3,53322 \times 10^{-8}$
240	34,71	$3,53933 \times 10^{-8}$
245	34,51	$3,55984 \times 10^{-8}$

250	34,19	$3,59316 \times 10^{-8}$
255	33,31	$3,68809 \times 10^{-8}$
260	29,1	$4,22165 \times 10^{-8}$
265	26,65	$4,60976 \times 10^{-8}$
270	25,98	$4,72864 \times 10^{-8}$
275	25,7	$4,78016 \times 10^{-8}$
280	25,41	$4,83472 \times 10^{-8}$
285	25,33	$4,84999 \times 10^{-8}$
290	24,36	$5,04311 \times 10^{-8}$
295	22,8	$5,38816 \times 10^{-8}$
300	22,76	$5,39763 \times 10^{-8}$
305	18,15	$6,7686 \times 10^{-8}$
310	15,76	$7,79506 \times 10^{-8}$
315	14,89	$8,25051 \times 10^{-8}$
320	13,09	$9,38504 \times 10^{-8}$
325	13,02	$9,43549 \times 10^{-8}$
330	13,08	$9,39221 \times 10^{-8}$
335	12,39	$9,91526 \times 10^{-8}$
340	13,41	$9,16108 \times 10^{-8}$
345	12,99	$9,45728 \times 10^{-8}$
350	12,96	$9,47918 \times 10^{-8}$
355	12,93	$9,50117 \times 10^{-8}$
360	12,54	$9,79666 \times 10^{-8}$
365	12,41	$9,89928 \times 10^{-8}$
370	12,57	$9,77328 \times 10^{-8}$
375	12,88	$9,53805 \times 10^{-8}$
380	12,76	$9,62775 \times 10^{-8}$
385	11,98	$1,02546 \times 10^{-7}$
390	11,97	$1,02632 \times 10^{-7}$
395	11,96	$1,02717 \times 10^{-7}$
400	10,2	$1,20441 \times 10^{-7}$



**Konduktivitas ionik 33 % Al<sub>2</sub>O<sub>3</sub> penahanan 9 jam**

T (°C)	R (MΩ)	σ (S/cm)
30	39,65	1,29403 x 10 <sup>-8</sup>
35	39,78	1,2898 x 10 <sup>-8</sup>
40	39,45	1,30059 x 10 <sup>-8</sup>
45	39,55	1,2973 x 10 <sup>-8</sup>
50	39,58	1,29632 x 10 <sup>-8</sup>
55	39,54	1,29763 x 10 <sup>-8</sup>
60	39,66	1,29371 x 10 <sup>-8</sup>
65	39,62	1,29501 x 10 <sup>-8</sup>
70	39,61	1,29534 x 10 <sup>-8</sup>
75	39,71	1,29208 x 10 <sup>-8</sup>
80	39,67	1,29338 x 10 <sup>-8</sup>
85	39,5	1,29895 x 10 <sup>-8</sup>
90	39,48	1,2996 x 10 <sup>-8</sup>
95	39,76	1,29045 x 10 <sup>-8</sup>
100	39,66	1,29371 x 10 <sup>-8</sup>
105	39,75	1,29078 x 10 <sup>-8</sup>
110	39,65	1,29403 x 10 <sup>-8</sup>
115	39,78	1,2898 x 10 <sup>-8</sup>
120	39,72	1,29175 x 10 <sup>-8</sup>
125	39,74	1,2911 x 10 <sup>-8</sup>
130	39,68	1,29305 x 10 <sup>-8</sup>
135	39,58	1,29632 x 10 <sup>-8</sup>
140	40,06	1,28079 x 10 <sup>-8</sup>
145	40,85	1,25602 x 10 <sup>-8</sup>
150	40,02	1,28207 x 10 <sup>-8</sup>
155	40,11	1,27919 x 10 <sup>-8</sup>
160	40,98	1,25203 x 10 <sup>-8</sup>
165	40,68	1,26127 x 10 <sup>-8</sup>
170	40,88	1,2551 x 10 <sup>-8</sup>
175	40,75	1,2591 x 10 <sup>-8</sup>
180	40,72	1,26003 x 10 <sup>-8</sup>
185	40,96	1,25265 x 10 <sup>-8</sup>
190	40,87	1,2554 x 10 <sup>-8</sup>

195	40,01	$1,28239 \times 10^{-8}$
200	40,83	$1,25663 \times 10^{-8}$
205	40,62	$1,26313 \times 10^{-8}$
210	40,58	$1,26438 \times 10^{-8}$
215	40,56	$1,265 \times 10^{-8}$
220	40,49	$1,26719 \times 10^{-8}$
225	40,44	$1,26875 \times 10^{-8}$
230	40,68	$1,26127 \times 10^{-8}$
235	40,79	$1,25787 \times 10^{-8}$
240	40,86	$1,25571 \times 10^{-8}$
245	40,87	$1,2554 \times 10^{-8}$
250	40,84	$1,25633 \times 10^{-8}$
255	40,72	$1,26003 \times 10^{-8}$
260	40,86	$1,25571 \times 10^{-8}$
265	40,98	$1,25203 \times 10^{-8}$
270	36,28	$1,41423 \times 10^{-8}$
275	36,29	$1,41384 \times 10^{-8}$
280	36,4	$1,40957 \times 10^{-8}$
285	37,4	$1,37188 \times 10^{-8}$
290	37,41	$1,37151 \times 10^{-8}$
295	37,68	$1,36169 \times 10^{-8}$
300	35,71	$1,43681 \times 10^{-8}$
305	36,01	$1,42484 \times 10^{-8}$
310	35,93	$1,42801 \times 10^{-8}$
315	36,01	$1,42484 \times 10^{-8}$
320	33,41	$1,53572 \times 10^{-8}$
325	29,24	$1,75473 \times 10^{-8}$
330	26,25	$1,9546 \times 10^{-8}$
335	25,79	$1,98947 \times 10^{-8}$
340	24,68	$2,07895 \times 10^{-8}$
345	22,82	$2,24839 \times 10^{-8}$
350	22,81	$2,24938 \times 10^{-8}$
355	20,13	$2,54885 \times 10^{-8}$
360	16,07	$3,1928 \times 10^{-8}$
365	11,23	$4,56887 \times 10^{-8}$
370	9,98	$5,14112 \times 10^{-8}$

375	10,04	$5,11039 \times 10^{-8}$
380	10,02	$5,1206 \times 10^{-8}$
385	10,05	$5,10531 \times 10^{-8}$
390	9,86	$5,20369 \times 10^{-8}$
395	9,82	$5,22488 \times 10^{-8}$
400	8,84	$5,80411 \times 10^{-8}$

### Konduktivitas ionik 33 % $\text{Al}_2\text{O}_3$ penahanan 11 jam

T (°C)	R (M $\Omega$ )	$\sigma$ (S/cm)
30	92,57	$1,04778 \times 10^{-9}$
35	102,72	$9,44249 \times 10^{-9}$
40	106,13	$9,13909 \times 10^{-9}$
45	108,26	$8,95928 \times 10^{-9}$
50	107,29	$9,04028 \times 10^{-9}$
55	104,33	$9,29677 \times 10^{-9}$
60	101,42	$9,56352 \times 10^{-9}$
65	103,91	$9,33435 \times 10^{-9}$
70	102,45	$9,46737 \times 10^{-9}$
75	101,13	$9,59094 \times 10^{-9}$
80	100,87	$9,61566 \times 10^{-9}$
85	101,35	$9,57012 \times 10^{-9}$
90	100,41	$9,65972 \times 10^{-9}$
95	100,71	$9,63094 \times 10^{-9}$
100	101,16	$9,5881 \times 10^{-9}$
105	102,2	$9,49053 \times 10^{-9}$
110	100,89	$9,61376 \times 10^{-9}$
115	100,99	$9,60424 \times 10^{-9}$
120	100,76	$9,62616 \times 10^{-9}$
125	101,13	$9,59094 \times 10^{-9}$
130	101,72	$9,53531 \times 10^{-9}$
135	100,94	$9,609 \times 10^{-9}$
140	101,33	$9,57201 \times 10^{-9}$
145	100,72	$9,62999 \times 10^{-9}$
150	100,62	$9,63956 \times 10^{-9}$

155	99,84	$9,71486 \times 10^{-9}$
160	99,06	$9,79136 \times 10^{-9}$
165	98,41	$9,85603 \times 10^{-9}$
170	97,42	$9,95619 \times 10^{-9}$
175	97,4	$9,95824 \times 10^{-9}$
180	96,3	$1,0072 \times 10^{-8}$
185	95,13	$1,01959 \times 10^{-8}$
190	93,37	$1,0388 \times 10^{-8}$
195	90,18	$1,07555 \times 10^{-8}$
200	89,19	$1,08749 \times 10^{-8}$
205	86,16	$1,12573 \times 10^{-8}$
210	83,96	$1,15523 \times 10^{-8}$
215	81,96	$1,18342 \times 10^{-8}$
220	78,4	$1,23716 \times 10^{-8}$
225	75,93	$1,2774 \times 10^{-8}$
230	74,43	$1,30315 \times 10^{-8}$
235	72,85	$1,33141 \times 10^{-8}$
240	70,59	$1,37404 \times 10^{-8}$
245	67,22	$1,44292 \times 10^{-8}$
250	62,34	$1,55587 \times 10^{-8}$
255	59,34	$1,63453E-08$
260	55,94	$1,73388 \times 10^{-8}$
265	51,74	$1,87463 \times 10^{-8}$
270	46,01	$2,10809 \times 10^{-8}$
275	40,59	$2,38958 \times 10^{-8}$
280	35,15	$2,75941 \times 10^{-8}$
285	30,29	$3,20215 \times 10^{-8}$
290	25,79	$3,76088 \times 10^{-8}$
295	21,72	$4,46562 \times 10^{-8}$
300	18,71	$5,1840 \times 10^{-8}$
305	16,66	$5,82192 \times 10^{-8}$
310	14,93	$6,49653 \times 10^{-8}$
315	13,66	$7,10053 \times 10^{-8}$
320	12,6	$7,69787 \times 10^{-8}$
325	11,78	$8,23372 \times 10^{-8}$
330	11	$8,8175 \times 10^{-8}$

335	10,2	$9,50914 \times 10^{-8}$
340	9,3	$1,04294 \times 10^{-7}$
345	8,69	$1,11615 \times 10^{-7}$
350	8,38	$1,15744 \times 10^{-7}$
355	8,44	$1,14921 \times 10^{-7}$
360	8,71	$1,11358 \times 10^{-7}$
365	8,91	$1,08859 \times 10^{-7}$
370	8,76	$1,10723 \times 10^{-7}$
375	8,49	$1,14244 \times 10^{-7}$
380	8,13	$1,19303 \times 10^{-7}$
385	7,74	$1,25314 \times 10^{-7}$
390	7,34	$1,32143 \times 10^{-7}$
395	6,9	$1,4057 \times 10^{-7}$
400	6,429	$1,50868 \times 10^{-7}$

#### Konduktivitas ionik 50 % Al<sub>2</sub>O<sub>3</sub> penahanan 11 jam

T (°C)	R (MΩ)	$\sigma$ (S/cm)
30	36,3	$3,2913 \times 10^{-8}$
35	38,79	$3,08 \times 10^{-8}$
40	38,31	$3,1186 \times 10^{-8}$
45	38,72	$3,0856 \times 10^{-8}$
50	38,21	$3,1268 \times 10^{-8}$
55	38,17	$3,1301 \times 10^{-8}$
60	33,26	$3,5921 \times 10^{-8}$
65	32,99	$3,6215 \times 10^{-8}$
70	32,86	$3,6359 \times 10^{-8}$
75	32,93	$3,6281 \times 10^{-8}$
80	33,2	$3,5986 \times 10^{-8}$
85	33,05	$3,615 \times 10^{-8}$
90	33,3	$3,5878 \times 10^{-8}$
95	33,97	$3,5171 \times 10^{-8}$
100	34,04	$3,5098 \times 10^{-8}$
105	34	$3,514 \times 10^{-8}$
110	34,45	$3,468 \times 10^{-8}$

115	34,37	$3,4761 \times 10^{-8}$
120	34,39	$3,4741 \times 10^{-8}$
125	34,68	$3,445 \times 10^{-8}$
130	34,31	$3,4822 \times 10^{-8}$
135	34,4	$3,4731 \times 10^{-8}$
140	34,66	$3,447 \times 10^{-8}$
145	34,24	$3,4893 \times 10^{-8}$
150	34,42	$3,4711 \times 10^{-8}$
155	34,6	$3,453 \times 10^{-8}$
160	34,6	$3,453 \times 10^{-8}$
165	34,65	$3,448 \times 10^{-8}$
170	34,73	$3,4401 \times 10^{-8}$
175	34,91	$3,4224 \times 10^{-8}$
180	34,97	$3,4165 \times 10^{-8}$
185	34,09	$3,5047 \times 10^{-8}$
190	34,83	$3,4302 \times 10^{-8}$
195	35,09	$3,4048 \times 10^{-8}$
200	35,31	$3,3836 \times 10^{-8}$
205	35,2	$3,3942 \times 10^{-8}$
210	35,47	$3,3683 \times 10^{-8}$
215	35,53	$3,3626 \times 10^{-8}$
220	35,56	$3,3598 \times 10^{-8}$
225	35,54	$3,3617 \times 10^{-8}$
230	35,82	$3,3354 \times 10^{-8}$
235	35,88	$3,3298 \times 10^{-8}$
240	35,97	$3,3215 \times 10^{-8}$
245	36,21	$3,2995 \times 10^{-8}$
250	36,29	$3,2922 \times 10^{-8}$
255	36,31	$3,2904 \times 10^{-8}$
260	36,21	$3,2995 \times 10^{-8}$
265	36,21	$3,2995 \times 10^{-8}$
270	36,38	$3,2841 \times 10^{-8}$
275	36,83	$3,2439 \times 10^{-8}$
280	36,2	$3,3004 \times 10^{-8}$
285	36,91	$3,2369 \times 10^{-8}$
290	37,12	$3,2186 \times 10^{-8}$

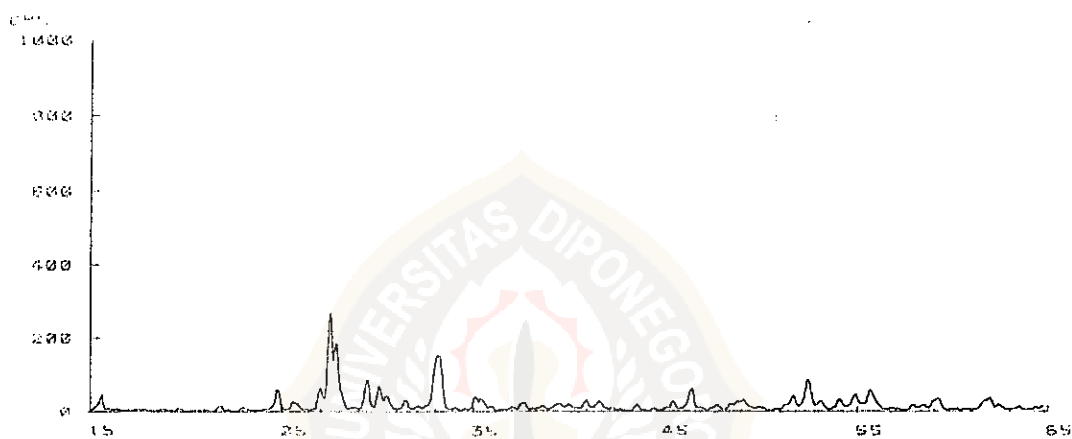
295	36,57	$3,267 \times 10^{-8}$
300	36,61	$3,2634 \times 10^{-8}$
305	36,84	$3,2431 \times 10^{-8}$
310	36,41	$3,2814 \times 10^{-8}$
315	37,03	$3,2264 \times 10^{-8}$
320	37	$3,229 \times 10^{-8}$
325	36,57	$3,267 \times 10^{-8}$
330	36,28	$3,2931 \times 10^{-8}$
335	36,8	$3,2466 \times 10^{-8}$
340	36,38	$3,2841 \times 10^{-8}$
345	36,57	$3,267 \times 10^{-8}$
350	37,38	$3,1962 \times 10^{-8}$
355	38,3	$3,1194 \times 10^{-8}$
360	39,19	$3,0486 \times 10^{-8}$
365	39,88	$2,9958 \times 10^{-8}$
370	40,36	$2,9602 \times 10^{-8}$
375	40,52	$2,9485 \times 10^{-8}$
380	40,41	$2,9566 \times 10^{-8}$
385	39,49	$3,025 \times 10^{-8}$
390	37,33	$3,2005 \times 10^{-8}$
395	33,96	$3,5181 \times 10^{-8}$
400	28,83	$4,1441 \times 10^{-8}$
405	26,56	$4,4983 \times 10^{-8}$
410	24	$4,9781 \times 10^{-8}$
415	22,01	$5,4282 \times 10^{-8}$

### Lampiran III

#### Hasil XRD

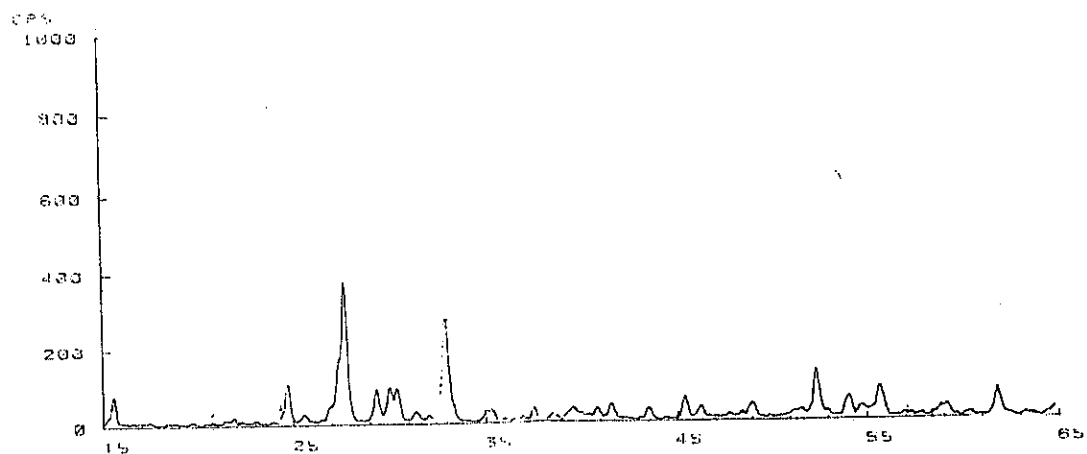
**Grafik XRD 25 % Al<sub>2</sub>O<sub>3</sub> penahanan 7 jam**

CHART NO :  
 VOLTAGE/CURRENT: 40 KV/ 20 MA  
 SCAN SPEED : 4.000 DEG./MIN.  
 SMOOTHING : 19  
 WAVE LENGTH : 1.5406 Å  
 SAMPLING WIDTH : 0.020 DEG.  
 DATE : 00-00-2000  
 RATE OF TIME : 0.00 SEC.  
 FILE NAME : 10ER100  
 SAMPLE : 25HR-800-30



**Grafik XRD 25 % Al<sub>2</sub>O<sub>3</sub> penahanan 9 jam**

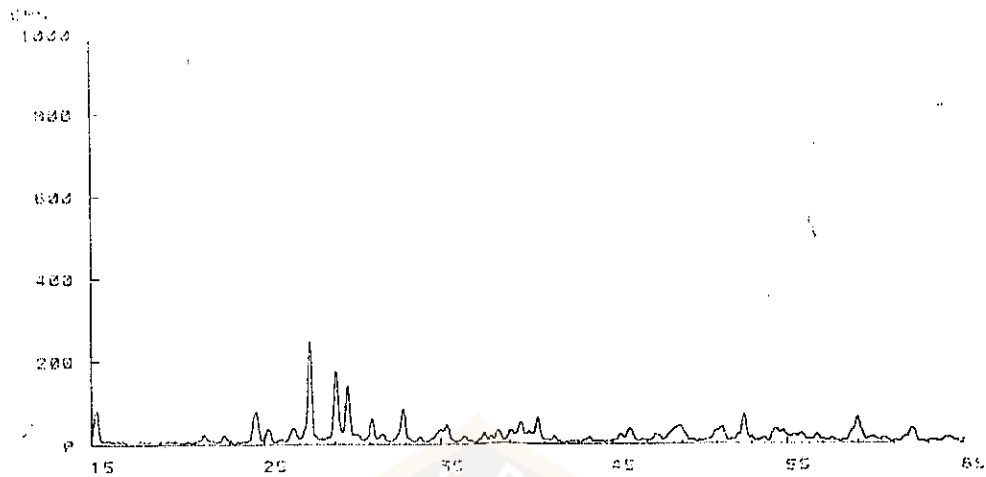
CHART NO :  
 VOLTAGE/CURRENT: 40 KV/ 20 MA  
 SCAN SPEED : 4.000 DEG./MIN.  
 SMOOTHING : 19  
 WAVE LENGTH : 1.5406 Å  
 SAMPLING WIDTH : 0.020 DEG.  
 DATE : 00-00-2000  
 RATE OF TIME : 0.00 SEC.  
 FILE NAME : 4ERF100  
 SAMPLE : 25JAM-511





### Grafik XRD 25 % Al<sub>2</sub>O<sub>3</sub> penahanan 11 jam

CHART NO :  
 VOLTAGE/CURRENT: 40 KV/ 20 MA SMOOTHING : 19  
 SCAN SPEED : 4.000 DEG./MIN. WAVE LENGTH : 1.5406 Å  
 SAMPLING WIDTH : 0.030 DEG. DATE : 03-03-2000  
 PRESET TIME : 0.03 SEC.  
 FILE NAME : 11ER100  
 SAMPLE : 25% Al<sub>2</sub>O<sub>3</sub> - 11 jam - 5:1



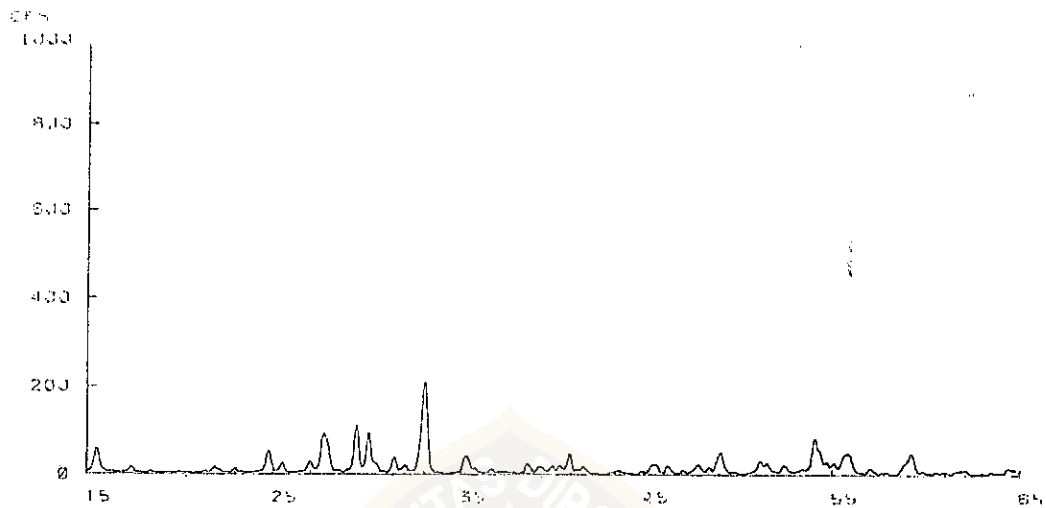
### Grafik XRD 33 % Al<sub>2</sub>O<sub>3</sub> penahanan 9 jam

CHART NO :  
 VOLTAGE/CURRENT: 40 KV/ 20 MA SMOOTHING : 19  
 SCAN SPEED : 4.000 DEG./MIN. WAVE LENGTH : 1.5406 Å  
 SAMPLING WIDTH : 0.030 DEG. DATE : 03-03-2000  
 PRESET TIME : 0.03 SEC.  
 FILE NAME : 11ER100  
 SAMPLE : 33% Al<sub>2</sub>O<sub>3</sub> - 9 jam - 2:1



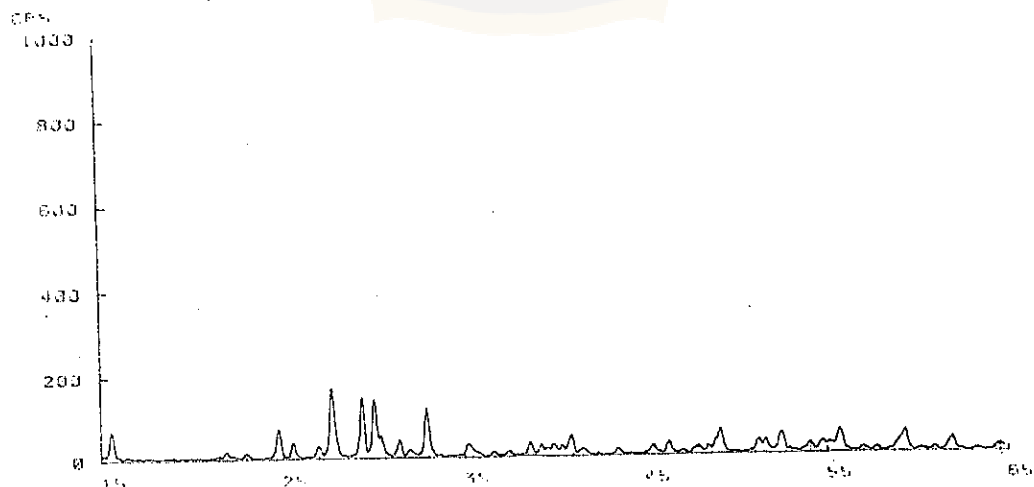
### Grafik XRD 33 % Al<sub>2</sub>O<sub>3</sub> penahanan 11 jam

CARI NO :  
 VOLTAGE / CURRENT : 40 KV / 20 MA SMOOTHING : 19  
 SCAN SPEED : 4.000 DEG. MIN. WAVE LENGTH : 1.5406 Å  
 SAMPLING WIDTH : 0.020 DEG. DATE : 00-00-2000  
 PRESET TIME : 3.00 SEC.  
 FILE NAME : 1575100  
 SAMPLE : 33% AL<sub>2</sub>O<sub>3</sub>



### Grafik XRD 50 % Al<sub>2</sub>O<sub>3</sub> penahanan 11 jam

CARI NO :  
 VOLTAGE / CURRENT : 40 KV / 20 MA SMOOTHING : 19  
 SCAN SPEED : 4.000 DEG. MIN. WAVE LENGTH : 1.5406 Å  
 SAMPLING WIDTH : 0.020 DEG. DATE : 00-00-2000  
 PRESET TIME : 3.00 SEC.  
 FILE NAME : SERI 100  
 SAMPLE : 50% AL<sub>2</sub>O<sub>3</sub>



25 % Al<sub>2</sub>O<sub>3</sub> penahanan 7 jam

2θ	d	Keterangan
27,21	3,275	δ-Bi <sub>2</sub> O <sub>3</sub>
27,72	3,215	Bi <sub>24</sub> Al <sub>2</sub> O <sub>39</sub>
32,99	2,712	Bi <sub>24</sub> Al <sub>2</sub> O <sub>39</sub>
29,27	3,031	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
31,58	2,831	
29,91	2,972	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
26,82	3,321	
24,64	3,616	
55,48	1,712	δ-Bi <sub>2</sub> O <sub>3</sub>
46,23	2,001	δ-Bi <sub>2</sub> O <sub>3</sub>

25 % Al<sub>2</sub>O<sub>3</sub> penahanan 9 jam

2θ	d	Keterangan
27,75	3,251	γ-Bi <sub>2</sub> O <sub>3</sub>
33	2,742	γ-Bi <sub>2</sub> O <sub>3</sub>
52,25	1,763	γ-Bi <sub>2</sub> O <sub>3</sub>
24,50	3,630	

29,25	3,032	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
29,75	3,001	
30,25	2,971	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
55,5	1,654	
15,5	5,680	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
61,5	1,506	

**25 % Al<sub>2</sub>O<sub>3</sub> penahanan 11 jam**

2θ	d	Keterangan
27,75	3,25	γ-Bi <sub>2</sub> O <sub>3</sub>
29	3,03	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
29,75	2,97	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
32,75	2,74	γ-Bi <sub>2</sub> O <sub>3</sub>
15,64	5,68	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
24,5	3,63	
52,5	1,76	γ-Bi <sub>2</sub> O <sub>3</sub>
31	2,88	
40,75	2,21	
59	1,56	

**33 % Al<sub>2</sub>O<sub>3</sub> penahanan 9 jam**

$2\theta$	d	Keterangan
29,39	3,03	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
30,04	2,97	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
15,64	5,68	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
27,72	3,25	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>
24,89	0,21	
40,96	0,35	
31,45	0,27	
32,73	2,74	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>
49,06	1,76	$\gamma$ -Bi <sub>2</sub> O <sub>3</sub>
58,95	0,49	

**33 % Al<sub>2</sub>O<sub>3</sub> penahanan 11 jam**

$2\theta$	d	Keterangan
33	2,71	
29,37	3,03	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
30	2,97	Al <sub>4</sub> Bi <sub>2</sub> O <sub>9</sub>
27,68	3,14	$\beta$ -Bi <sub>2</sub> O <sub>3</sub>
54	1,64	$\beta$ -Bi <sub>2</sub> O <sub>3</sub>

15,56	5,68	$\text{Al}_4\text{Bi}_2\text{O}_9$
24,75	3,59	
49	1,94	$\beta\text{-Bi}_2\text{O}_3$
55,75	1,64	
59,12	1,56	

**50 %  $\text{Al}_2\text{O}_3$  penahanan 11 jam**

20	d	Keterangan
27,75	3,19	$\beta\text{-Bi}_2\text{O}_3$
29,25	3,03	$\text{Al}_4\text{Bi}_2\text{O}_9$
30	2,97	$\text{Al}_4\text{Bi}_2\text{O}_9$
33	2,71	$\text{Al}_2\text{Bi}_{24}\text{O}_{39}$
24,75	3,59	
15,50	5,68	$\text{Al}_4\text{Bi}_2\text{O}_9$
49	1,96	$\beta\text{-Bi}_2\text{O}_3$
55,5	1,69	$\beta\text{-Bi}_2\text{O}_3$
59	1,54	
52,25	1,75	$\text{Al}_2\text{Bi}_{24}\text{O}_{39}$

16-0654

Wavelength= 1.54434

6-Bi2O3		d(A)	Int	h	k	l
Bismuth Oxide		3.27	100	1	1	1
		2.83	45	2	0	0
		2.00	65	2	2	0
		1.71	70	3	1	1
Rad.: CuK $\alpha$ 2 $\lambda$ : 1.54434 Filter: d-sp:		1.63	18	2	2	2
		1.42	10	4	0	0
Cut off: Int.: Estimation I/lor.:		1.30	25	3	3	1
Ref: Gallow. Schroder. Z. Anorg. Allg. Chem., 318, 176 (1962)		1.27	20	4	2	0
		1.16	18	4	2	2
		1.09	16	5	1	1
		.95	18	5	3	1
Sys.: Cubic S.G.: Fm3m (225)		.91	8	6	0	0

a: 5.66 b: c: A: C:  
 $\alpha$ :  $\beta$ :  $\gamma$ : Z: 2.4 mp:  
 Ref: Ibid.

Dx: 10.241 Dm: SS/FOM: F<sub>12</sub> = 7(0.131 . 13)

Pattern taken at 750 C. CAS #: 1304-76-3. Ca F2 type. PSC:  
 cF12. Mwt: 465.96. Volume[CD]: 181.32.

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 PCPDFWIN v. 1.30

15-1344

Wavelength= 1.5405981

6-Bi2O3		d(A)	Int	h	k	l	d(A)	Int	h	k	l
Bismuth Oxide		5.136	2	2	0	0	1.1625	1	7	5	2
		4.191	2	2	1	1	1.1481	1	8	4	0
		3.629	12	2	2	0	1.1338	2	8	3	3
		3.246	100	3	1	0	1.1203	3	8	4	2
Rad.: CuK $\alpha$ 1 $\lambda$ : 1.540598 Filter: Ce Mono d-sp: Diff.		2.9642	40	2	2	2	1.1071	3	7	6	1
		2.7440	80	3	2	1	1.0946	2	6	6	4
Cut off: Int.: Diffract. I/lor.: 4.7		2.5669	3	4	0	0					
		2.4197	4	3	3	0					
Ref: Wies. S., Eysel. W., Mineral.-Petrographisches Inst., Univ. Heidelberg, Germany. ICDD Grant-in-Aid. (1991)		2.2955	8	4	2	0					
		2.1892	20	3	3	2					
		2.0958	16	4	2	2					
Sys.: Cubic S.G.: I23 (197)		2.0137	18	4	3	1					
a: 10.2670(2) b: c: A: C:		1.8746	2	5	2	1					
		1.7607	50	4	3	3					
		1.7111	12	4	4	2					
Ref: Harwig. H., Z. Anorg. Allg. Chem., 444, 151 (1978)		1.6656	25	5	3	2					
		1.5478	2	6	2	2					
		1.5137	25	6	3	1					
Dx: 9.294 Dm: SS/FOM: F <sub>30</sub> = 160(.0049 . 38)		1.4520	9	5	4	3					
		1.4237	4	6	4	0					
		1.3970	4	7	2	1					
Color: Greenish yellow		1.3720	1	6	4	2					
Prepared by Bi2 O3 (Aldrich, 99.999%) heated in a sealed Au tube to 850 C, cooled with 2 K per minute to 630 C and quenched in liquid N2. Lattice parameter in good agreement with the value 10.268, given by Levin, Roth. J. Res. Nat. Bur. Stand., Sect. A, 68 189-195 (1984). Metastable phase. Bi2 O3 type. Silicon used as an internal stand. PSC: cI65. Mwt: 465.96. Volume[CD]: 1082.26.		1.3481	1	7	3	0					
		1.3038	2	7	3	2					
		1.2635	1	5	5	4					
		1.2270	10	6	5	3					
		1.2101	9	8	2	2					
		1.1935	8	7	5	0					

		d(A)	Int	h	k	l	d(A)	Int	h	k	l
Al4Bi2O9											
Aluminum Bismuth Oxide		5.68	75	0	0	1	1.898	10	0	0	3
		4.055	12	0	2	0	1.878	7	4	1	0
		3.989	5	1	1	1	1.864	15	3	3	0
		3.862	10	2	0	0	1.857	16	3	1	2
Rad.: Cu $\lambda$ : 1.54056 Filter: Mono d-sp:		3.591	35	1	2	0	1.854	25	1	4	1
Cut off: Int.: Diffract. l/lor.: 3.10		3.485	25	2	1	0	1.827	1	4	0	1
Ref: Natl. Bur. Stand. (U.S.) Monogr. 25, 11, 5 (1971)		3.301	19	0	2	1	1.795	3	2	4	0
		3.192	20	2	0	1	1.783	16	4	1	1
		3.034	100	1	2	1	1.771	17	3	3	1
		2.971	85	2	1	1	1.743	3	4	2	0
Sys.: Orthorhombic S.G.: Pbam (55)		2.846	30	0	0	2	1.726	1	3	2	2
a: 7.719(1) b: 8.109(1) c: 5.6919(8) A: 0.9519 C: 0.7019		2.795	12	2	2	0	1.719	2	0	2	3
Z: 2 mp:		2.551	15	1	3	0	1.703	2	2	0	3
Ref: Ibid., Natl. Bur. Stand. (U.S.) Monogr. 25		2.537	14	1	1	2	1.677	14	1	2	3
		2.510	3	2	2	1	1.666	13	4	2	1
Dx: 6.244 Dm: SS/FOM: F <sub>30</sub> = 69(.0115 . 38)		2.453	9	3	1	0	1.652	5	0	4	2
		2.328	16	1	3	1	1.615	7	1	4	2
		2.290	14	2	0	2	1.597	5	4	0	2
		2.252	11	3	1	1	1.567	9	4	1	2
		2.230	12	1	2	2	1.559	25	3	3	2
		2.204	35	2	1	2	1.528	1	1	5	1
Color: Light yellow		2.028	1	0	4	0	1.522	2	1	3	3
The sample was prepared by heating a mixture of $\alpha$ -Al <sub>2</sub> O <sub>3</sub> and Bi <sub>2</sub> O <sub>3</sub> in a 2:1 molar ratio at 1000 C. This was followed by grinding and reheating. Pattern at 25 C. Bi <sub>2</sub> Ge <sub>4</sub> O <sub>9</sub> type. Silver used as an internal stand. PSC: oP30. To replace 23-1006. Mwt: 669.88. Volume[CD]: 356.28.		1.994	1	2	2	2	1.500	2	3	1	3
		1.961	12	1	4	0	1.495	2	2	5	0
		1.930	3	4	0	0	1.466	1	5	1	1
		1.908	2	0	4	1	1.4465	6	2	5	1

d(A)	Int	h	k	l
1.4233	5	0	0	4
1.3989	6	5	2	1
1.3865	3	1	5	2
1.3722	2	3	5	0
1.3638	5	1	4	3

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		d(A)	Int	h	k	l	d(A)	Int	h	k	l
Al24Al2O39											
Aluminum Bismuth Oxide		5.09	1	2	0	0	1.360	2	6	4	2
		4.16	2	2	1	1	1.337	2	7	3	0
		3.60	18	2	2	0	1.293	6	7	3	2
		3.219	100	3	1	0	1.272	1	8	0	0
Rad.: CuK $\alpha$ $\lambda$ : 1.5406 Filter: Ni Beta d-sp: Diff.		2.938	24	2	2	2	1.253	3	8	1	1
Cut off: Int.: Diffract. l/lor.: 7.9		2.720	72	3	2	1	1.235	2	8	2	0
Ref: Troemel, M., Delicat, U., Ducke, J., Muench, E., Inst. Inorg. Chem., Frankfurt, Germany. ICDD Grant-in-Aid. (1991)		2.545	4	4	0	0	1.217	16	6	5	3
		2.399	7	4	1	1	1.1998	14	8	2	2
		2.275	9	4	2	0	1.1834	12	7	4	3
		2.170	13	3	3	2	1.1676	<1	6	6	2
		2.078	12	4	2	2	1.1527	3	7	5	2
Sys.: Cubic S.G.: I23 (197)		1.996	16	4	3	1	1.1381	1	8	4	0
a: 10.179 b: c: A: C:		1.859	7	5	2	1	1.1241	4	9	1	0
Z: 1 mp:		1.799	1	4	4	0	1.1107	4	8	4	2
Ref: Levin, E., Rohl, R., J. Res. Natl. Bur. Stand., Sect. A. 3, 197 (1964)		1.746	41	5	3	0	1.0976	7	7	6	1
		1.696	21	6	0	0	1.0852	1	6	6	4
		1.651	31	6	1	1	1.0731	5	9	3	0
		1.609	1	6	2	0	1.0499	2	9	3	2
Dx: 8.964 Dm: SS/FOM: F <sub>30</sub> = 79(.0122 . 31)		1.571	4	5	4	1	1.0391	<1	8	4	4
		1.535	4	6	2	2	1.0283	12	7	7	0
		1.501	22	6	3	1	1.0179	2	10	0	0
Color: Light brown		1.469	2	4	4	4	1.0078	1	7	7	2
Prepared by heating oxides at 700 C for 115 hours. 26 metal ions per cell. Sillenite. Bi <sub>12</sub> O <sub>20</sub> Si type. Also called: $\alpha$ -Bi <sub>2</sub> O <sub>3</sub> . PSC: c165. To replace 23-1005. Mwt: 5693.47 Volume[CD]: 1054.67.		1.439	9	7	1	0	.9981	3	8	6	2
		1.412	3	6	4	0	.9886	5	9	4	3
		1.385	6	5	5	2	.9796	2	10	2	2

d(A)	Int	h	k	l
.9705	6	10	3	1
.9533	2	8	5	5



